

Enjoy the benefits of a local glass partner

As the largest producer of glass wine bottles made 100% in the USA, Ardagh Group has the resources to meet your unique needs with flexibility, responsiveness and ease.

With manufacturing facilities and sales teams serving you from the heart of the major North American wine regions, we're right where you need us. Our U.S.-based operation keeps us in close contact with our customers and allows us to offer a high level of service on every project — no matter how big or small.

You'll experience responsive service, increased flexibility, quick turnarounds, design and technical collaboration, and inventory to meet your changing needs. Plus, you can feel confident knowing your high-quality bottles are coming from one of our wine-focused, state-of-the-art plants right here in the U.S.

We're proud of our more than 125 years of wine-industry knowledge and collaborations with local wineries and we look forward to sharing that with you.



Working together to meet your needs

From bottle options to flexibility in ordering, we'll work with you to accommodate the unique needs of your winery.

Ardagh offers a wide selection of premium wine bottles in a variety of colors, sizes and styles to help your brand stand out in the perfect package. With Antique Green, Dead Leaf Green, Champagne Green and Flint furnaces running year-round and a large range of bottle weights and finishes, we're able to offer tremendous choice to our customers.

With our Development Machine for limited-edition or new products, our Bulk-to-Case and FlexRun® services and our expanding collection of ECO Series® bottles, we offer more options and flexibility than ever before.

Our team will work with you to adjust to changing glass volumes, addressing your needs as they arise and making ordering easy. Our experienced sales, design and technical staff are just a phone call away. Let us show you how our bottle selection and superior service can make a difference for you and your business.



Contact us today

West: 707-200-9350 | **Central/East:** 317-558-1585
marketing.glass.na@ardaghgroup.com | ardaghgroup.com/wine2021

BURGUNDY

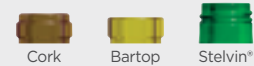


| | LINE ENTRY | | MID RANGE | | HIGH END | | | | | | HIGH-END SPECIALTY | | | | | | | | | | HOCK | | | | |
|------------------|-----------------------|--------------------------------|----------------------|-------------------------------|------------------------|---------------------------------|----------------------|-------------------------------|--------------------|----------------------------|--------------------|------------------|------------------------------|----------------------|------------------|-----------------|---------------------|-----------------------------|---------------------------|------------------------|-----------------------|--------------------------------|--------------------------|-----------------------------------|----------|
| NAME & MOULD | REVOLUTION 5505026 | REVOLUTION STELVIN® 5591025 | EVOLUTION 5512026 | EVOLUTION STELVIN® 5569025 | INSPIRATION 5510026 | INSPIRATION STELVIN® 5540025 | CLASSIQUE 4909026 | COLLETTE STELVIN® 6059026X | ESSENCE 9375026 | OREGON STELVIN® 6132026 | GRACE 6134026 | BLISS 6153026 | STARLING STELVIN® 6143025 | RHAPSODY 4997025D | RETRO 6150026 | JUNE 6151026 | CHEYANNE 6192026 | PARAGON STELVIN® 5277025 | DISTINCTION LW 6133026 | DISTINCTION 5509026 | CALIFORNIA 9433026 | CALIFORNIA STELVIN® 5745025 | SPEZIELLE ECO 5638026 | SPEZIELLE STELVIN® ECO 5639025 | |
| CAPACITY (ml) | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | |
| WEIGHT (oz/g) | 12.00 340 | 12.00 340 | 14.00 397 | 14.00 397 | 16.50 468 | 16.50 468 | 21.00 595 | 21.00 595 | 19.40 550 | 18.10 513 | 22.40 635 | 22.40 635 | 22.47 637 | 22.63 642 | 22.98 651 | 23.35 662 | 23.88 677 | 23.50 666 | 24.86 705 | 31.92 905 | 15.50 439 | 15.84 449 | 15.87 450 | 15.87 450 | |
| HEIGHT (in/mm) | 10.55 268 | 10.87 276 | 11.44 291 | 11.44 291 | 11.63 295 | 11.63 295 | 11.63 295 | 11.63 295 | 11.69 297 | 11.61 295 | 11.61 295 | 11.61 295 | 11.52 293 | 11.57 294 | 11.65 296 | 11.65 296 | 11.93 303 | 12.00 305 | 11.97 304 | 12.00 305 | 12.34 313 | 13.00 330 | 13.00 330 | | |
| DIAMETER (in/mm) | 3.22 82 | 3.18 81 | 3.11 79 | 3.10 79 | 3.21 82 | 3.20 81 | 3.25 83 | 3.27 83 | 3.23 82 | 3.37 86 | 3.46 88 | 3.47 88 | 3.46 88 | 3.48 88 | 3.48 88 | 3.46 88 | 3.43 87 | 3.37 86 | 3.34 85 | 3.48 88 | 3.04 77 | 3.02 77 | 2.96 75 | 2.96 75 | |
| CLOSURES | Cork | Stelvin® | Cork/ Bartop | Stelvin® | Cork | Stelvin® | Cork | Stelvin® | Cork | Stelvin® | Cork | Cork | Stelvin® | Cork | Cork | Cork | Cork | Stelvin® | Cork | Cork | Cork | Cork | Stelvin® | Cork | Stelvin® |
| COLORS | DL | DL | AT/DL | AT/DL | AT/DL/ FL | AT/DL/ FL/MG | AT/DL | AT/DL | AT/DL | AT/DL | AT/DL | AT/DL/ FL | AT/DL/ FL | AT | AT | AT/FL | AT | AT | AT | AT | AM/CB/ CG/FL | CG/FL | AM/AT/ FL | AM/AT/ FL | |

COLOR KEY

- Amber (AM)
- Antique Green (AT)
- Cobalt Blue (CB)
- Champagne Green (CG)
- Dead Leaf Green (DL)
- Flint (FL)
- Mist Green (MG)

CLOSURE KEY



CLARET

eco SERIES® eco SERIES® eco SERIES® eco SERIES® eco SERIES® eco SERIES® eco SERIES®

eco SERIES®

eco SERIES®

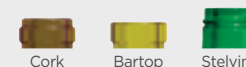


| | LINE ENTRY | | MID RANGE | | | HIGH END | | | | | | | | | | HIGH-END TAPERED | | | | | | | | | | | |
|------------------|-----------------------|--------------------------------|----------------------|-------------------------------|-----------------------------|------------------------|---------------------------------|--------------------|-----------------------------|--------------------------|--------------------|----------------------|-------------------|--------------------|-----------------|---------------------------------|--------------------------|----------------------------|------------------|-----------------|------------------|---------------------|-------------------|----------------------------|------------------------|--------------------------|--------------------|
| NAME & MOULD | REVOLUTION 5506026 | REVOLUTION STELVIN® 5592025 | EVOLUTION 5563026 | EVOLUTION STELVIN® 5570025 | IMPULSE STELVIN® 5585025 | INSPIRATION 5511026 | INSPIRATION STELVIN® 5541025 | CADENCE 9432026 | CADENCE STELVIN® 5154026 | RIOS STELVIN® 6199025 | ALLURE 4488025B | CLASSIQUE 5379026 | NOBILE 6189025 | PATRICE 5537026 | ZEUS 6158026 | INSPIRATION TAPERED 4866026A | TRADITION 9974026 / B | VULCAN STELVIN® 6142026 | LARGO 5516026 | BAJA 6584026 | REGAL 5104025 | WALLACE 5727026X | ZENITH 4927025 | ZENITH STELVIN® 6548025 | DISTINCTION 5232026 | APEX STELVIN® 5431025 | MERCURY 6152026 |
| CAPACITY (ml) | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 750 |
| WEIGHT (oz/g) | 12.00 340 | 12.00 340 | 14.00 397 | 14.00 397 | 14.50 411 | 16.50 468 | 16.50 468 | 18.70 530 | 18.80 533 | 20.00 567 | 22.00 624 | 24.60 697 | 24.69 700 | 27.28 773 | 28.22 800 | 16.00 454 | 19.50 553 | 19.81 562 | 20.86 591 | 22.00 624 | 22.93 650 | 20.48 581 | 25.00 709 | 25.00 709 | 31.39 890 | 23.64 670 | 31.04 880 |
| HEIGHT (in/mm) | 10.79 274 | 11.11 282 | 11.75 298 | 11.75 298 | 12.22 310 | 11.88 302 | 11.88 302 | 11.88 302 | 11.88 302 | 12.10 307 | 12.30 312 | 11.78 299 | 12.05 306 | 12.28 312 | 11.81 300 | 11.88 302 | 11.88 302 | 11.88 302 | 12.31 313 | 11.97 304 | 11.77 299 | 11.77 299 | 12.94 329 | 12.94 329 | 12.32 313 | 12.00 305 | 12.30 313 |
| DIAMETER (in/mm) | 3.03 76 | 3.00 76 | 2.89 73 | 2.88 73 | 2.88 73 | 2.95 75 | 2.94 75 | 3.00 76 | 2.99 76 | 3.01 77 | 3.00 76 | 3.10 79 | 3.07 78 | 3.08 78 | 3.18 81 | 3.04 77 | 3.13 79 | 3.15 80 | 3.07 78 | 3.25 82 | 3.26 83 | 3.20 81 | 3.08 78 | 3.07 78 | 3.24 82 | 3.26 82 | 3.38 86 |
| CLOSURES | Cork | Stelvin® | Cork | Stelvin® | Stelvin® | Cork | Stelvin® | Cork | Stelvin® | Stelvin® | Cork | Cork | Cork | Cork | Cork | Cork | Cork/ Bartop | Stelvin® | Cork | Cork | Cork | Cork | Cork | Stelvin® | Cork | Stelvin® | Cork |
| COLORS | CG/FL | CG/FL | AT/CG/ FL/MG | AT/CG/ FL/MG | AT/CG/ FL/MG | AT/CG/ FL | AT/FL/ MG | AT | FL | AT | AT/FL | AT | AT | AT | AT | AT/CG | AT/CG/ FL/MG | AT/FL | AT | AT | AT/FL | AT | AT | AT/FL | AT | AT/FL | AT |

COLOR KEY

● Amber (AM)
 ● Antique Green (AT)
 ● Cobalt Blue (CB)
 ● Champagne Green (CG)
 ● Dead Leaf Green (DL)
 ● Flint (FL)
 ● Mist Green (MG)

CLOSURE KEY



SPARKLING & OTHER



SMALL FORMAT

MID RANGE

MAGNUM

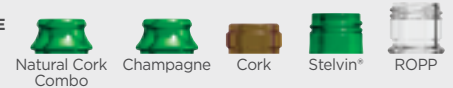
JUG

| NAME & MOULD | 187 ml SPARKLING 5476006 | 187 ml SPARKLING CORK 5713006 | SHASTA 6057013 | KLAMATH 6101013 | MICHELLE 6653013 | STANDARD SPARKLING 5018026 / A / B | INSPIRATION SPARKLING 5540025X | MODERN SPARKLING 5451026 / B | LITE SPARKLING 6673026 | CLASSIC SPARKLING 4608026A | 1.5L SPARKLING 9155051 | STANDARD BURGUNDY 9156051 / A | STANDARD CLARET 9524051 | STANDARD CLARET STELVIN® 5715051 | 3L HANDLELESS 3009101 | 3L HANDLE 9032101 | 4L HANDLE 4002135 |
|------------------|-----------------------------|----------------------------------|-------------------|--------------------|---------------------|---------------------------------------|-----------------------------------|---------------------------------|---------------------------|-------------------------------|---------------------------|----------------------------------|----------------------------|--|--------------------------|----------------------|----------------------|
| CAPACITY (ml) | 187 | 187 | 375 | 375 | 375 | 750 | 750 | 750 | 750 | 750 | 1500 | 1500 | 1500 | 1500 | 3000 | 3000 | 4000 |
| WEIGHT (oz/g) | 8.29 235 | 8.91 252 | 9.88 280 | 10.58 300 | 10.76 305 | 24.65 699 | 16.50 468 | 26.00 737 | 30.00 850 | 31.75 900 | 52.00 1474 | 28.00 794 | 26.00 737 | 23.63 670 | 37.50 1063 | 38.00 1077 | 45.50 1290 |
| HEIGHT (in/mm) | 7.45 189 | 7.41 188 | 9.31 237 | 9.35 237 | 9.53 242 | 11.89 302 | 11.63 295 | 11.22 285 | 11.81 300 | 11.81 300 | 13.94 354 | 13.11 333 | 13.00 330 | 12.62 321 | 11.88 302 | 11.61 295 | 12.59 320 |
| DIAMETER (in/mm) | 2.16 55 | 2.27 58 | 2.40 61 | 2.40 61 | 2.60 66 | 3.31 84 | 3.20 81 | 3.51 89 | 3.48 88 | 3.53 90 | 4.34 110 | 4.20 107 | 4.00 102 | 4.03 102 | 6.00 152 | 5.98 152 | 6.48 165 |
| CLOSURES | ROPP | Champagne | Stelvin® | Cork | Stelvin® | Champagne/ ROPP/Nat. Cork Combo | Stelvin® | Champagne/ ROPP | Champagne | Champagne | Champagne | Cork/ROPP | Cork | Stelvin® | ROPP | ROPP | ROPP |
| COLORS | CG | CG/FL | AT/FL | AT | AT/DL | AM/CG/FL | FL | CG/FL | CG/FL | CG/FL | CG | CG/DL | CG/FL/MG | CG/FL | CG/FL | CG | CG |

COLOR KEY

● Amber (AM)
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 ● Flint (FL)
 ● Mist Green (MG)

CLOSURE KEY



★ MADE IN THE USA ★

Stelvin® is a brand of Amcor.