

# **CODI**

CRAFT CANNING SYSTEM

## **ROPP BOTTLING**



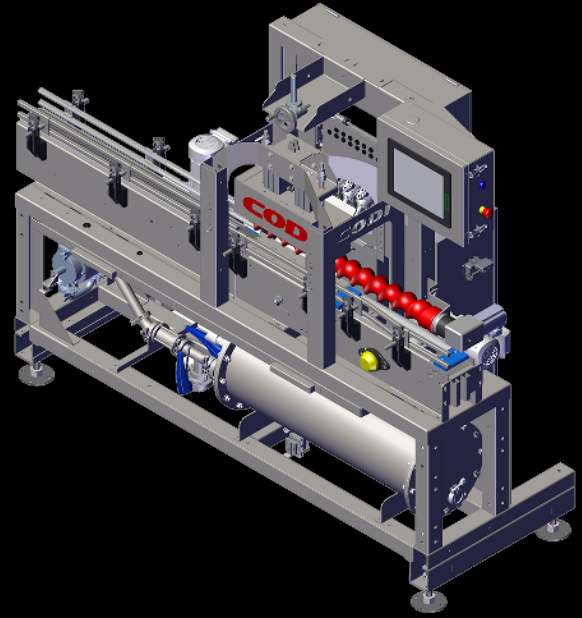
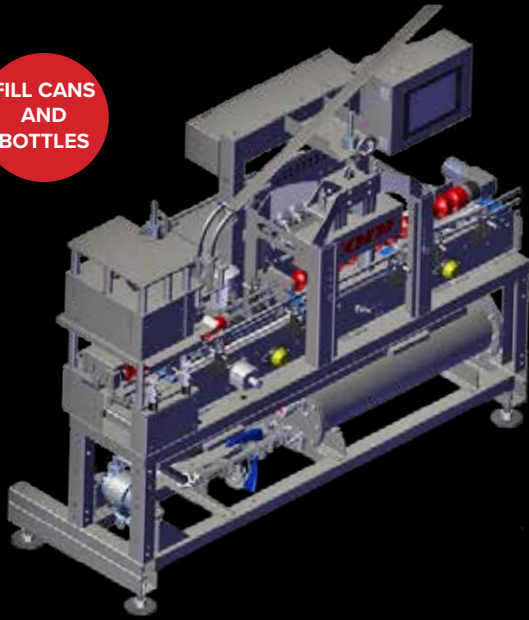
**STAND OUT ON THE SHELF WITH BOTTLE CANS** We have a variety of equipment to move, fill, and pack-out bottle cans. Our counter pressure filler is made to easily integrate with a Roll On Pilfer Proof (ROPP) capping system.

**CONTACT US TODAY!**

**CODIMFG.COM | sales@codimfg.com | (303) 277-1542**

# A VERSATILE FILLER FOR DIVERSE PACKAGING

FILL CANS  
AND  
BOTTLES



## CCL-45 FILLER

Our counter pressure filler is capable of filling not only cans but also bottle cans from Ball, Trivium, and other manufacturers. The seamer can be raised up to allow bottles to pass through and integrate with an ROPP bottle capper. Alternatively, if you only plan to fill bottle cans, the filler is available without a seamer for a reduced cost.

### FEATURES

- Fill cans and bottles under a wider range of temperatures and carbonation levels
- Fill multiple can and bottle sizes on the same filler with change parts for each size
- HMI provides full control over fill rates, pressure, and snift rates
- Post fill to seam/closure foam management with controlled pressure release
- CO<sub>2</sub> monitoring throughout the fill process
- Built in buffer tank stabilizes liquid with CO<sub>2</sub> prior to filling
- Minimal dissolved oxygen pickup during fill process
- Audible and visual alerts when the system needs attention
- 304 stainless steel construction
- TACT style cleaning compatible with wash down rated components and continuous flow to achieve temperature, flow rates, and time necessary for complete cleaning
- Multiple upgrades available for still beverages and dissolved oxygen mitigation (Nitro Doser, CO<sub>2</sub> Pre-Purge, CO<sub>2</sub> Tunnel, Fill Head Drip Tray, etc.)
- Capper sourced by CODI dependent on speed and bottle chosen by customer
- Capper available as a single pass or double pass

### SPECIFICATIONS

<b>Dimensions</b> (L x W x H)	84" x 34" x 70" inches (2134 x 864 x 1778mm)
<b>Weight</b>	1300 lbs (590 kgs)
<b>Power</b>	208-240V, 3 phase, 60 Hz - 27Amps
<b>Air</b>	11CFM @110PSI
<b>CO<sub>2</sub></b>	50lbs/10 Barrels of 16oz canned product



# MOVE ANY SIZE CONTAINER FROM PALLET TO FILLER

## LOWERATOR

The Lowerator transports cans and bottles from a depalletizer and lowers them to the filler deck height via an “S” configuration. Two versions are available for optional can inversion if the cans need to be rinsed or date coded prior to filling. The width between the gripper chains is easily adjusted to accommodate any can or bottle size.

### FEATURES

- 304 stainless steel construction
- Gripper chain for gentle conveying
- Single point adjustment to accommodate any can or bottle size
- VFD controlled: runs when cans are needed, stops when they're not
- Excellent date coding capabilities
- Limited maintenance requirements
- Customizable entry and exit heights for integration with existing equipment

<b>Dimensions</b> (L x W x H)	62" x 50" x 115" inches (1575 x 1270 x 2921mm)
<b>Weight</b>	650 lbs (295 kgs)
<b>Power</b>	208-240V, 3 phase, 5amps
<b>Air</b>	8 cfm @ 110 psi



## VACUUM RINSER

The Vacuum Rinser uses suction to move any size container from depalletizer to filler. Empty cans or bottles are supplied to the Vacuum Rinser from an overhead conveyor with a multi-belt single filer. The cans are inverted and pass over a series of nozzles that supply ionized air to remove any debris from the container. Cans are then brought back to upright and fed into the filler.

### FEATURES

- 304 stainless steel construction
- Production speeds up to 2400 CPM
- Positive gentle handling- no need for track or side grippers
- No adjustments needed for different can sizes
- Rinses containers with ionized air
- Customizable entry and exit heights

