



PHARMACY VISION 20/20

CSHP SEMINAR 20 • OCTOBER 21-25
Disneyland[®]

TRANSFORMATION OF STERILE COMPOUNDING SERVICES

IMPLEMENTATION OF IV WORKFLOW SOFTWARE
& A QUALITY IMPROVEMENT PROGRAM

DONG BI, PHARM.D

IT PHARMACIST SUPERVISOR

ANN CABRI, PHARM.D

MEDICATION SAFETY & TECHNOLOGY

DAVID DAKWA, PHARM.D, MBA, BCPS

STERILE COMPOUNDING MANAGER

DISCLOSURE

No persons associated with this presentation have any relevant financial relationships to disclose.

PRE-TEST QUESTIONS

1. ISMP recommends the syringe pull-back method as a reliable method for checking accuracy of a sterile compound
 - A. True
 - B. False
2. Which of the following are key elements of IV Workflow Software implementation?
 - A. Workflow Design
 - B. Compounding Log Development
 - C. Staff training plan & competency assessment
 - D. All of the above
3. Data analytics can help track productivity and identify opportunities for waste reduction
 - A. True
 - B. False

LEARNING OBJECTIVES

1. **Describe** best practice recommendations for safe sterile compounding
2. **Discuss** system design and workflow strategies that can yield utilization of IV workflow software for all sterile preparations
3. **Summarize** key change management tactics to ensure a successful IV workflow software implementation
4. **Identify** system requirements to generate an electronic compounding log which meets regulatory standards
5. **Review** data elements from IWWS that can be exported to facilitate quality improvement activities



ABOUT UC DAVIS HEALTH



Academic Health System

- Level I Trauma Center, Adult & Pediatric
- Level IV Neonatal Intensive Care
- Children's Hospital
- Comprehensive Cancer Center

Sterile Compounding Facilities

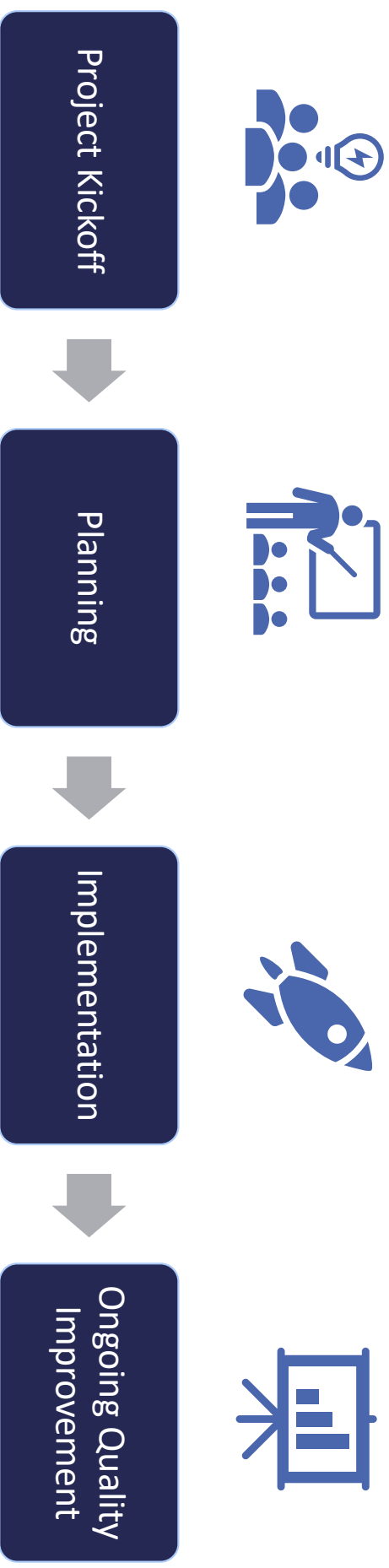
- Inpatient Central IV Area (CIVA)
- Outpatient Infusion Centers (2)

625 Beds	81,000 ED Visits
35,000 Admissions	910,000 Outpatient Visits

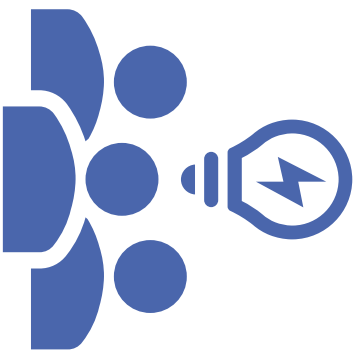
Daily Sterile Preparation Volume

Hazardous: 100
Non-Hazardous: 600

OUTLINE



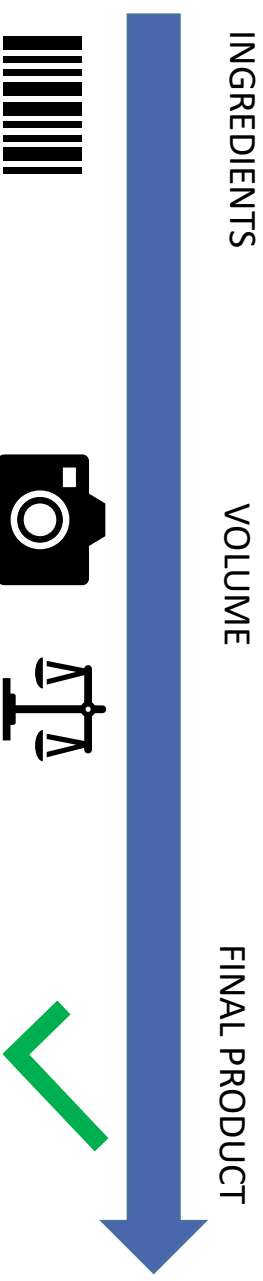
PROJECT KICKOFF



Why IV Workflow Software?
Software Selection
Project Scope & Timeline

WHY IV WORKFLOW SOFTWARE?

IVWS systems can help detect up to 14-times more errors than manual processes.



1. Eckel et al. Multicenter study to evaluate the benefits of technology-assisted workflow on i.v. room efficiency, costs, and safety. AJHP, 2019.

2. ISMP. Maximize benefits of IV workflow management systems by addressing workarounds and errors. Acute Care ISMP Safety Alert! September 7, 2017.

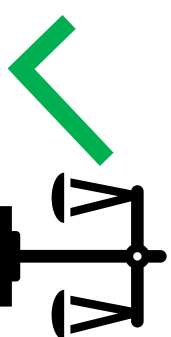
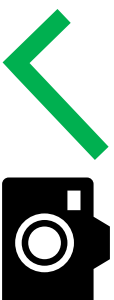
WHY IV WORKFLOW SOFTWARE?



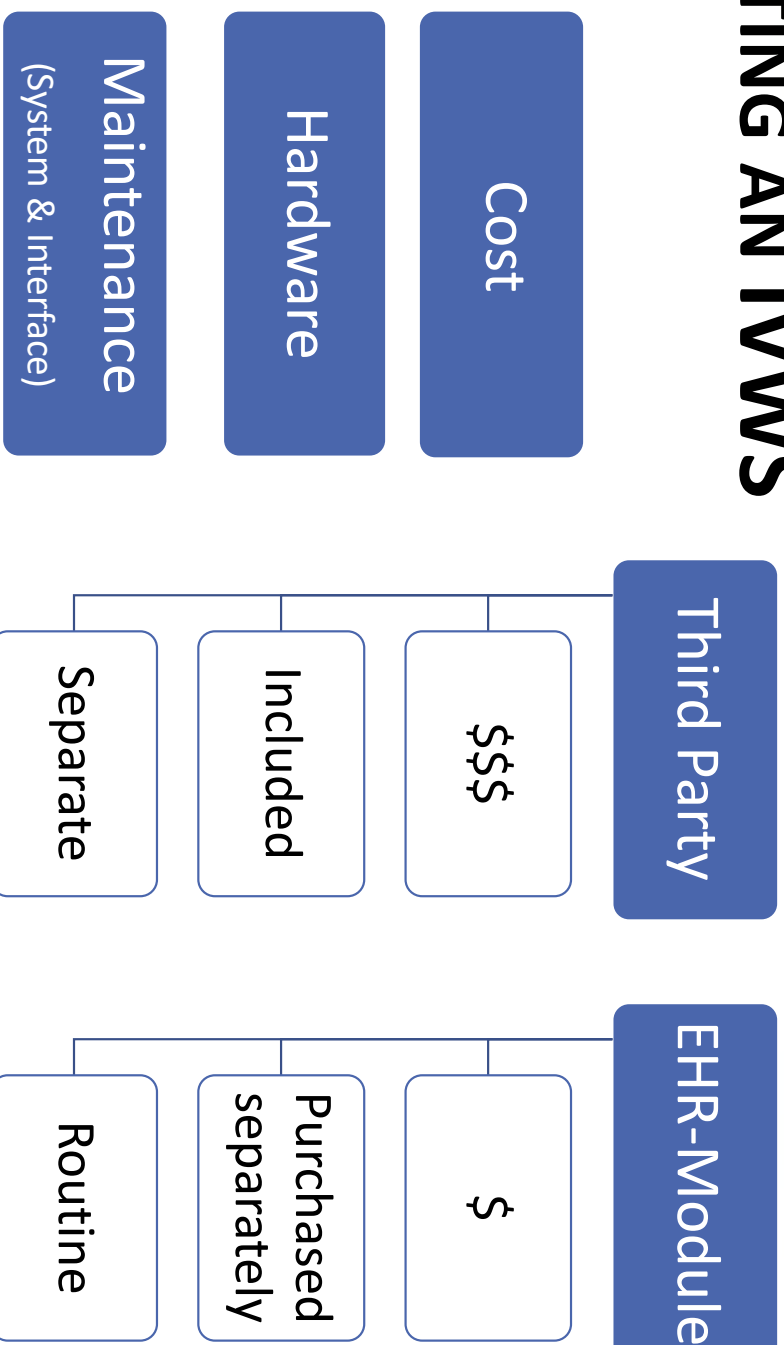
Barcode Scanning: **MINIMUM**



SYRINGE PULL BACK: **NEVER**



SELECTING AN IVWS



PROJECT SCOPE

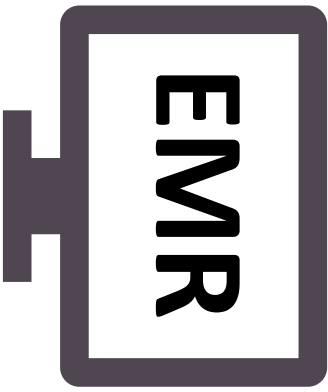
	BEFORE		AFTER	
Ingredient Check				 Quantity Check
Volume Check				 Non-Hazardous
Compounding Records				 Electronic Signature Discard-By Time



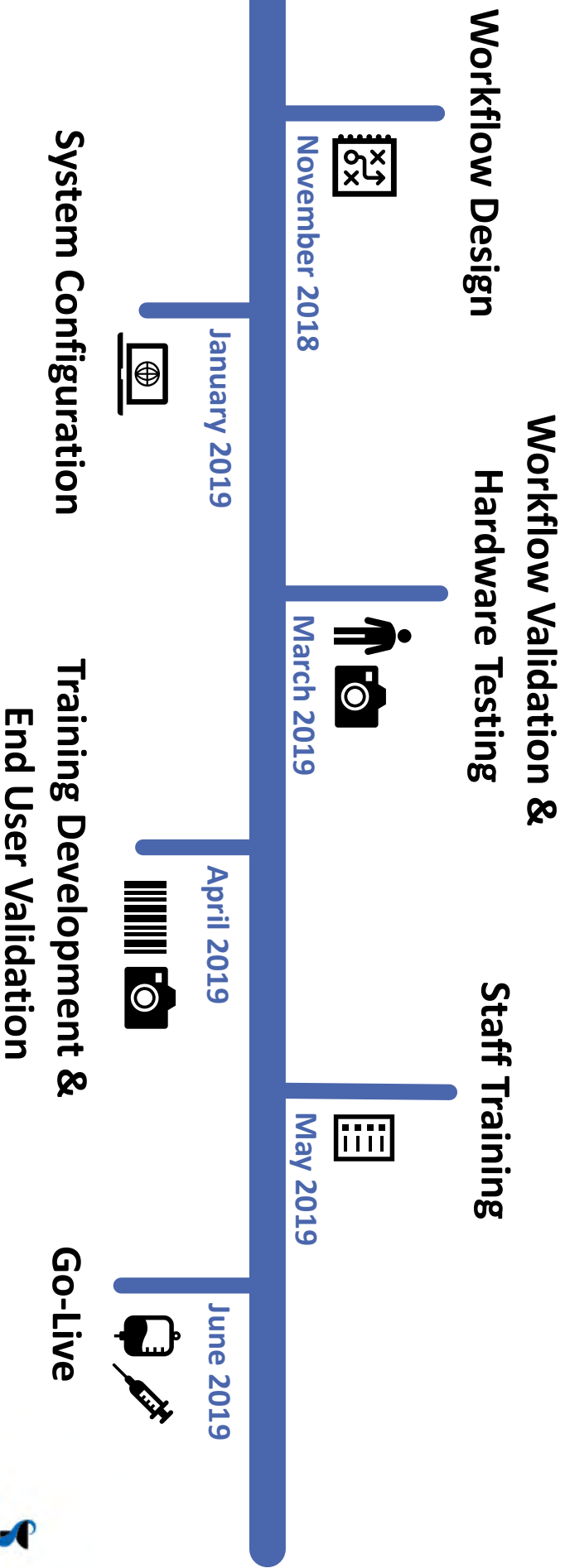
PRE-KICKOFF: MASTER FORMULA REVIEW

- Ingredients: Active & Inactive
- Beyond Use Dating
- Equipment
- Compounding Steps
- Quality Reviews
- Post Compounding Processes
- Storage and Handling

UCDMC INPATIENT PHARMACY MASTER COMPOUNDING FORMULA RECORD			
Methylprednisolone In NaCl 0.9% or D5W IVPB			
Exp: 10/2024, 10/2019, 10/2018	Formulation:	PAW	4/2/2019
Ingredients:			
Methylprednisolone 125mg 500mg	Quantity:	Auxiliary Supplies:	
Variable	Variable	Filtered swabs	
30 mL 100 mg for injection (SMT)	Variable	Temper evident seal	
250 mL 0.9% (or D5W) IVPB	Variable	Appropriately sized syring(s)	
		10 Syring (s) (NDC)	
Lot Number: 3,1001 001			
Procedure:			
<p>Preparation: Pull ingredients and supplies</p> <ol style="list-style-type: none"> 1. Record ingredient manufacturer, lot number, & expiration dates 2. Record ingredient manufacturer, lot number, & expiration dates 3. Quality Review: ingredient check 4. Quality Review: ingredient check <p>Reconstitution:</p> <ol style="list-style-type: none"> 5. Draw up SWFI using a sterile syringe and needle. Repeat as needed. <ol style="list-style-type: none"> a. Methylprednisolone 1000 mg and draw up 10 mL SWFI b. Methylprednisolone 500 mg and draw up 5 mL SWFI c. Methylprednisolone 125 mg and draw up 2 mL SWFI 6. Reconstitute appropriate number of vials with SWFI using a sterile syringe and needle (Concentration, at least 62.5 mg/mL) 7. Reconstitute appropriate number of vials with SWFI using a sterile syringe and needle (Concentration, at least 62.5 mg/mL) 8. Quality review: visually inspect/inspect 9. Quality review: compounding check <p>Aliquoting:</p> <ol style="list-style-type: none"> 10. Withdraw ordered volume Methylprednisolone 62.5 mg/mL from the reconstituted vial(s) using a sterile syringe and needle 11. Withdraw ordered volume Methylprednisolone 62.5 mg/mL into IVPB using a sterile needle and syringe 12. Inspect the ordered volume Methylprednisolone 62.5 mg/mL into IVPB using a sterile needle and syringe 13. Dose greater than 1000 mg inject into 250 mL IVPB 14. Dose of 1000 mg or less inject into 100 mL IVPB 15. Attach tamper evident seal to injection port <p>Final check:</p>			
Expected Color: Clear without particulate matter			
Beyond Use Date: 30 Hrs		Auxiliary Label(s): None	
Storage: Room Temperature			
References:			
<p>General K. Kelsey, Pharm.D., ed 2018. Handbook on Injectable Drugs - 20th Ed. Baltimore, MD: American Society of Health-System Pharmacists. ISBN# 10-158528-615-X; ISBN# 13-978-1-58528-615-7. STAMPAID Code: 272701B 1 100537 PAW CSTR UIC (06/20)</p> <p>General K. Kelsey, Pharm.D., ed 2018. Handbook on Injectable Drugs - 20th Ed. Baltimore, MD: American Society of Health-System Pharmacists. ISBN# 10-158528-615-X; ISBN# 13-978-1-58528-615-7. STAMPAID Code: 272701B 1 100537 PAW CSTR UIC (06/20)</p>			



PROJECT TIMELINE



PROJECT PLANNING



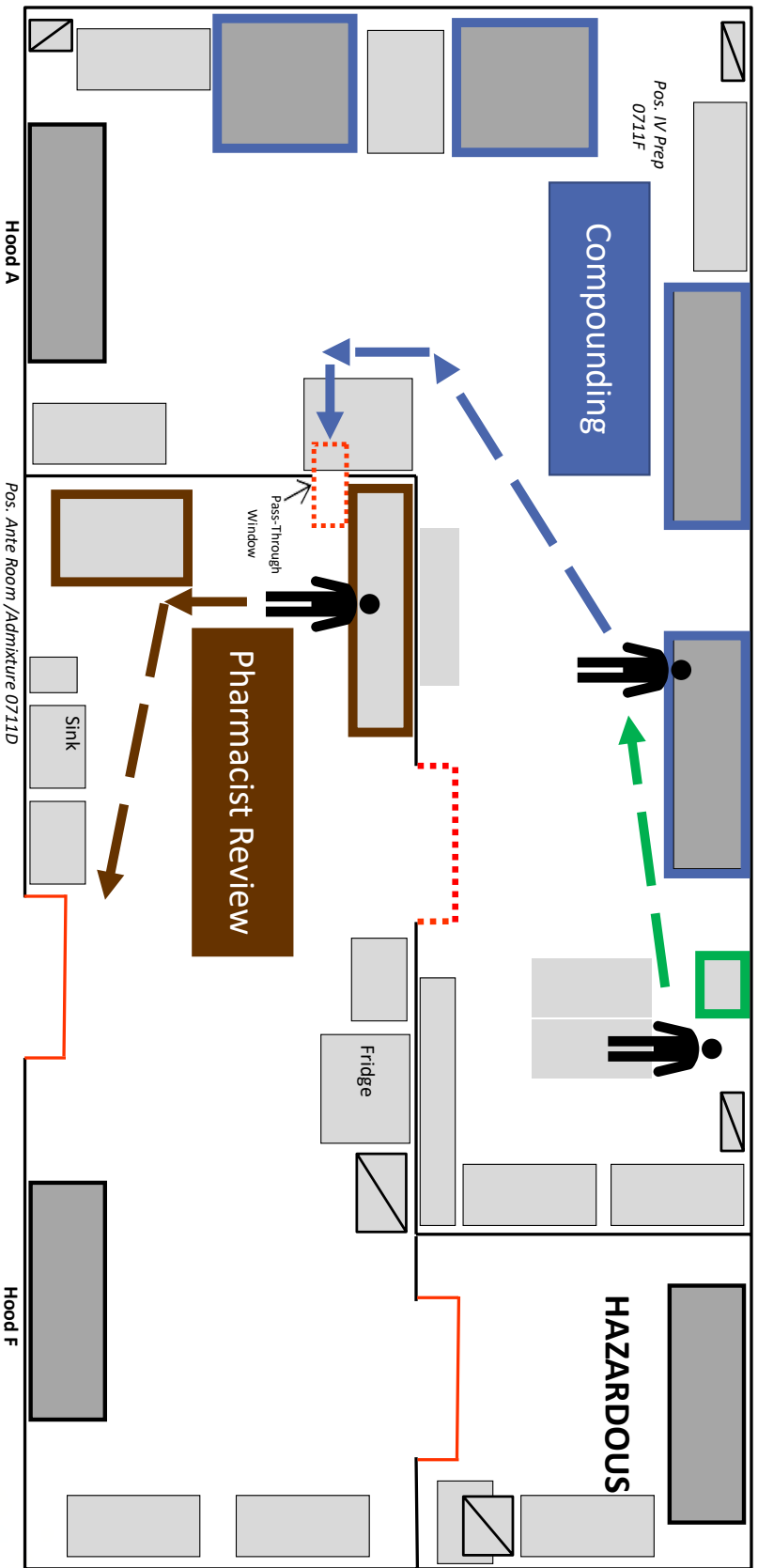
Workflow Design

Hardware

Software Configuration

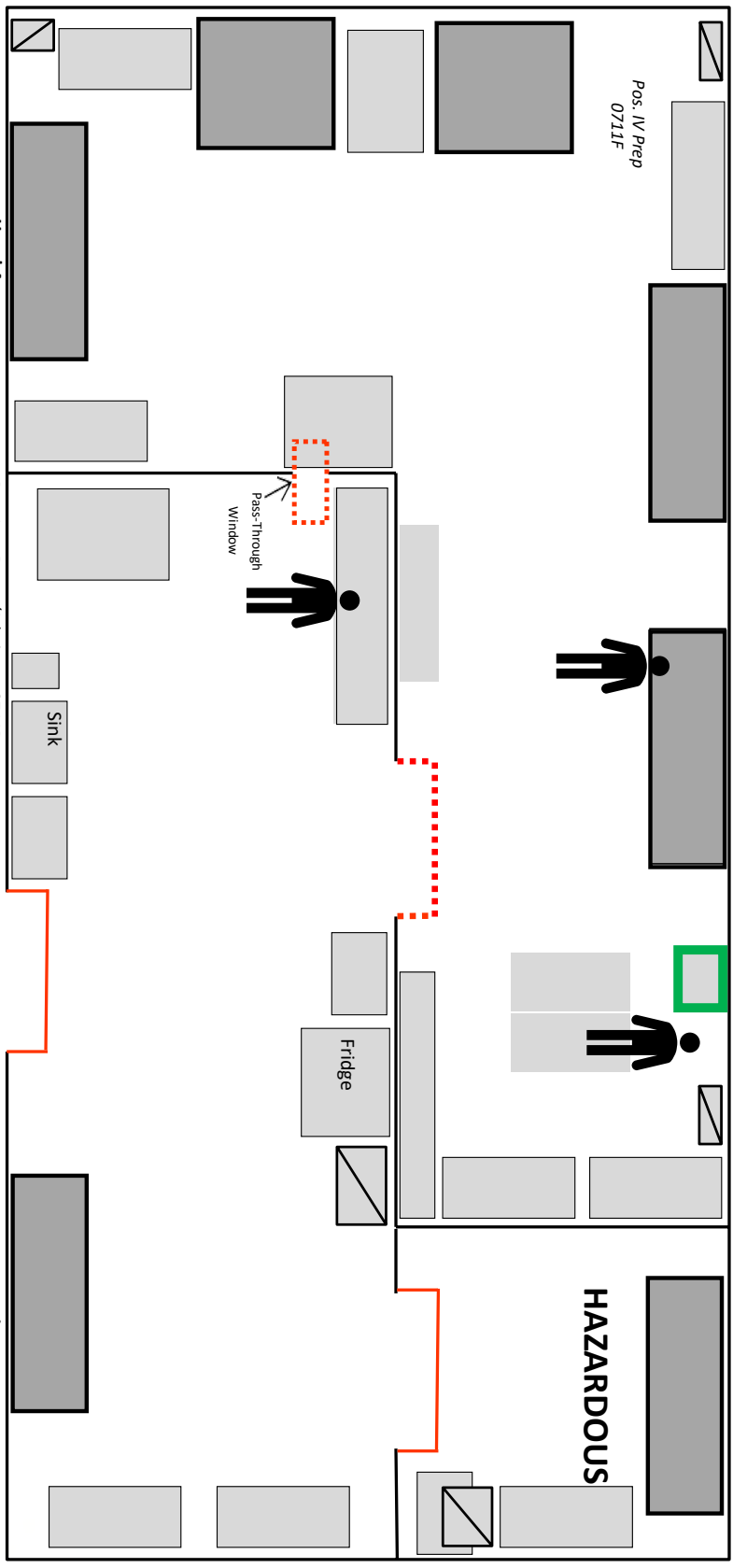
CENTRAL IV AREA SETUP

Dispense,
Scan & Documentation



CENTRAL IV AREA SETUP

Dispense,
Scan & Documentation



DISPENSE



PRODUCTION		
Xtstebacon, Justin		
MRN: 9300165	D80C-8177-877701	
Order: 228307794-001	D8BT	
	Due: 2/3/20 1630	
MethylPREDNISolone Sodium Succinate (SOLU-MEDROL) 1 g in NaCl 0.9% 296 mL IVPB		
Volume with overfill: 296 mL		
INGREDIENT	DOSE	QTY
MethylPREDNISolone Sodium Succinate 1,000 mg	1 g	16 mL
0009-0696-01		
NaCl 0.9%		250 mL
0336-0048-02		
Reconstitute vial with SWFI as follows: 125 mg vial with 2 mL, 500 mg vial with 8 mL, 1 g vial with 16 mL. (Conc. all sizes: 62.5 mg/mL). MAX dose = 3,000 mg. Do NOT refrigerate.		
FD REPRINT: 0003-1534	Prep: _____	Check: _____



BARCODE SCANNING & DOCUMENTATION

Dispense Preparation

Scan Order or Resume a Prep in Progress

MethylPREDNISolone Sodium Succinate (SOLU-MEDROL) 1 g in NaCl 0.9% 296 mL IVPB
Dose: 1 g Route: IV Due Time: 07/31 1130

Order Report

Scan Ingredients

✓ MethylPREDNISolone Sodium Succinate 1,000 mg Reconstitute Solution
Packages used: 0009-0698-01

Dose: 1 g = 16 mL
Total needed: 1 g = 16 mL
Total scanned: 1 g = 16 mL
Total amount used: 1 g = 16 mL

Medication Used	Package	Lot Number	Expiration Date	Amount Used	Unit
1 MethylPREDNISolone Sodium Succinate 1,000 m...	0009-0698-01	1234	10/29/2020	16 mL	

Add a Package:

NaCl 0.9% Parenteral Solution

Dose: 250 mL
Total needed: 250 mL
Total scanned: 0 mL
Total amount used: 0 mL

Add Diluent

Preparation Instructions

Reconstitute vial with SWFI as follows: 125 mg vial with 2 mL, 500 mg vial with 8 mL, 1 g vial with 16 mL. (Conc. all sizes: 62.5 mg/mL). MAX dose = 3,000 mg. DO NOT refrigerate.

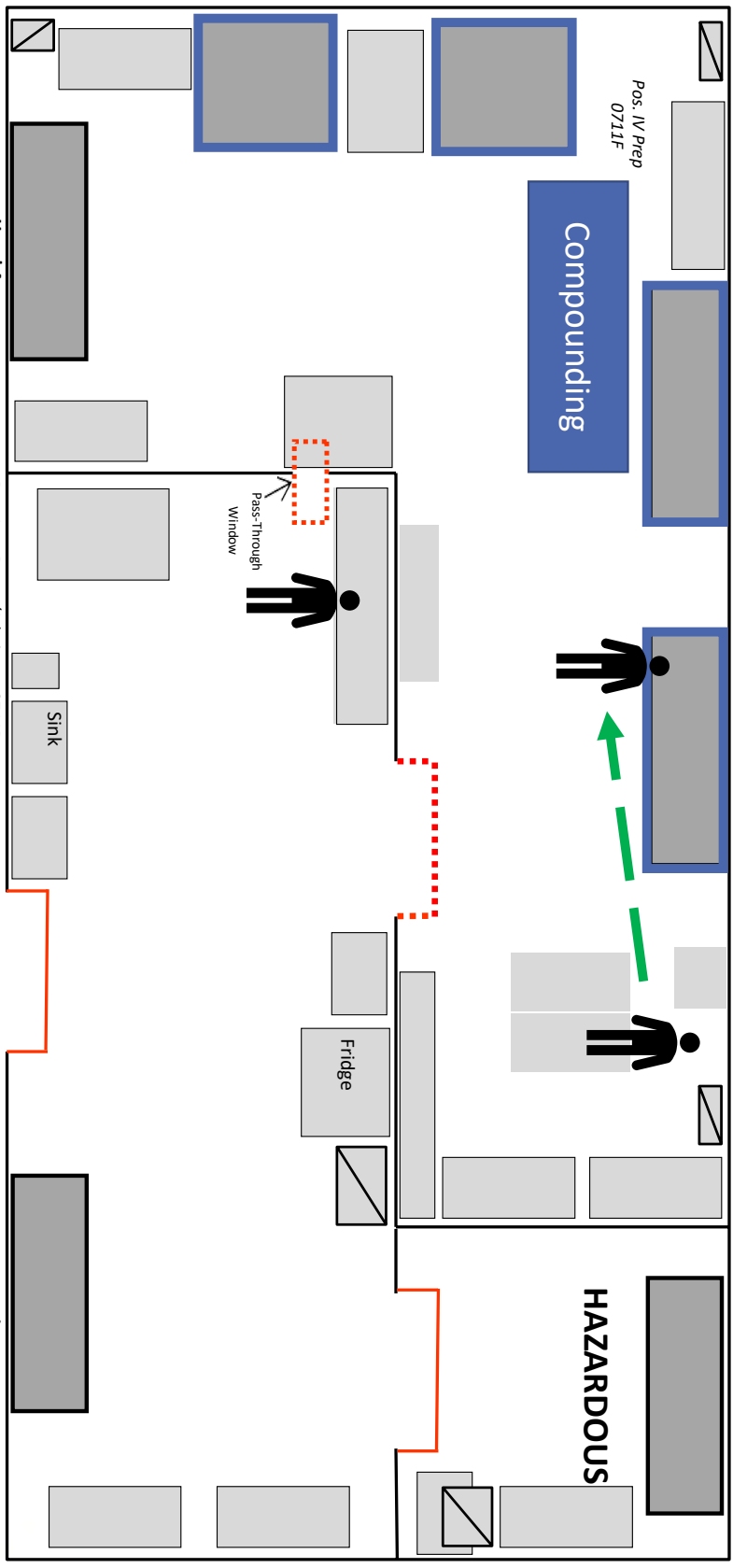
Additional Admixture Information

Volume: 266 mL
Volume with overflow: 296 mL

Label Comments

Store at Room Temperature

CENTRAL IV AREA SETUP





COMPOUNDING LOCATION DOCUMENTATION

Dispense Preparation

Scan Order or Resume a Prep in Progress

MethylPREDNISolone Sodium Succinate (SOLU-MEDROL) 1 g in NaCl 0.9% 296 mL IVPB
Dose: 1 g Route: IV Due Time: 07/31 1130 [Order Report](#)

Scan Ingredients

Ingredient	Dose	Total amount used
MethylPREDNISolone Sodium Succinate 1,000 mg Reconstitute Solution Packages used: 0009-0698-01	1 g = 16 mL 1 g = 16 mL 1 g = 16 mL 1 g = 16 mL	1 g = 16 mL 1 g = 16 mL 1 g = 16 mL 1 g = 16 mL
NaCl 0.9% Parenteral Solution Packages used: 0338-0049-02	250 mL 250 mL 250 mL 250 mL	250 mL 250 mL 250 mL 250 mL

Preparation Instructions
Reconstitute vial with SWFI as follows: 125 mg vial with 2 mL, 500 mg vial with 8 mL, 1 g vial with 16 mL (Conc, all sizes: 62.5 mg/mL). MAX dose = 3,000 mg. Do NOT refrigerate.

Additional Admixture Information
Volume: 296 mL
Volume with overfill: 296 mL

Label Comments
Store at Room Temperature

Pharmacy Hood

Comments

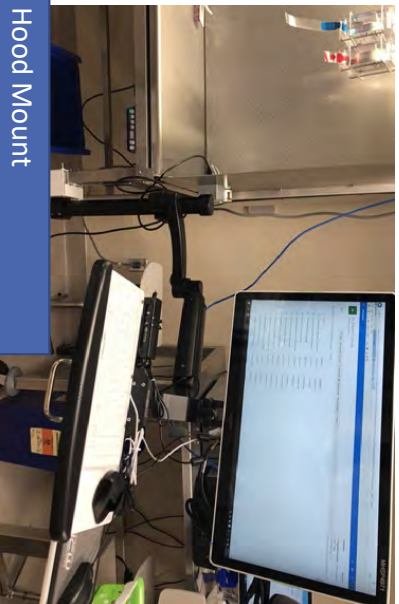
Compounded at {Compounding RX: 18854} in Hood {Compounding Hood: 18855}

By checking product, pharmacist attested the final preparation was checked for particulate matter, integrity of the container and appropriate color, volume, and labeling.

Complete Preparation or Send for Review

Navigation: A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z, 1, 2, 3, 4, 5, 6, 7, 8, 9, 0, ., /, %, &, @, #, \$, %, ^, &, * (Note: some characters are highlighted in yellow in the original image)

COMPOUNDING AREA SETUP



Hood Mount



Workstation on Wheels

- **Camera:** HoverCam Solo 8+
- **Workstation:** Tangent M24T
- **Platform:**
 - Hood Mount: ICW-Ergonomic High Duty Arm Special kit (no drill)
 - Workstation on Wheels

Magnet:

- Neodymium, 10.9 lb Pull; 0.187" thick, 0.75" diameter

Barcode Scanner:

- Honeywell Xenon 1902 (older); 1952 (newer)

COMPOUNDING AREA SETUP



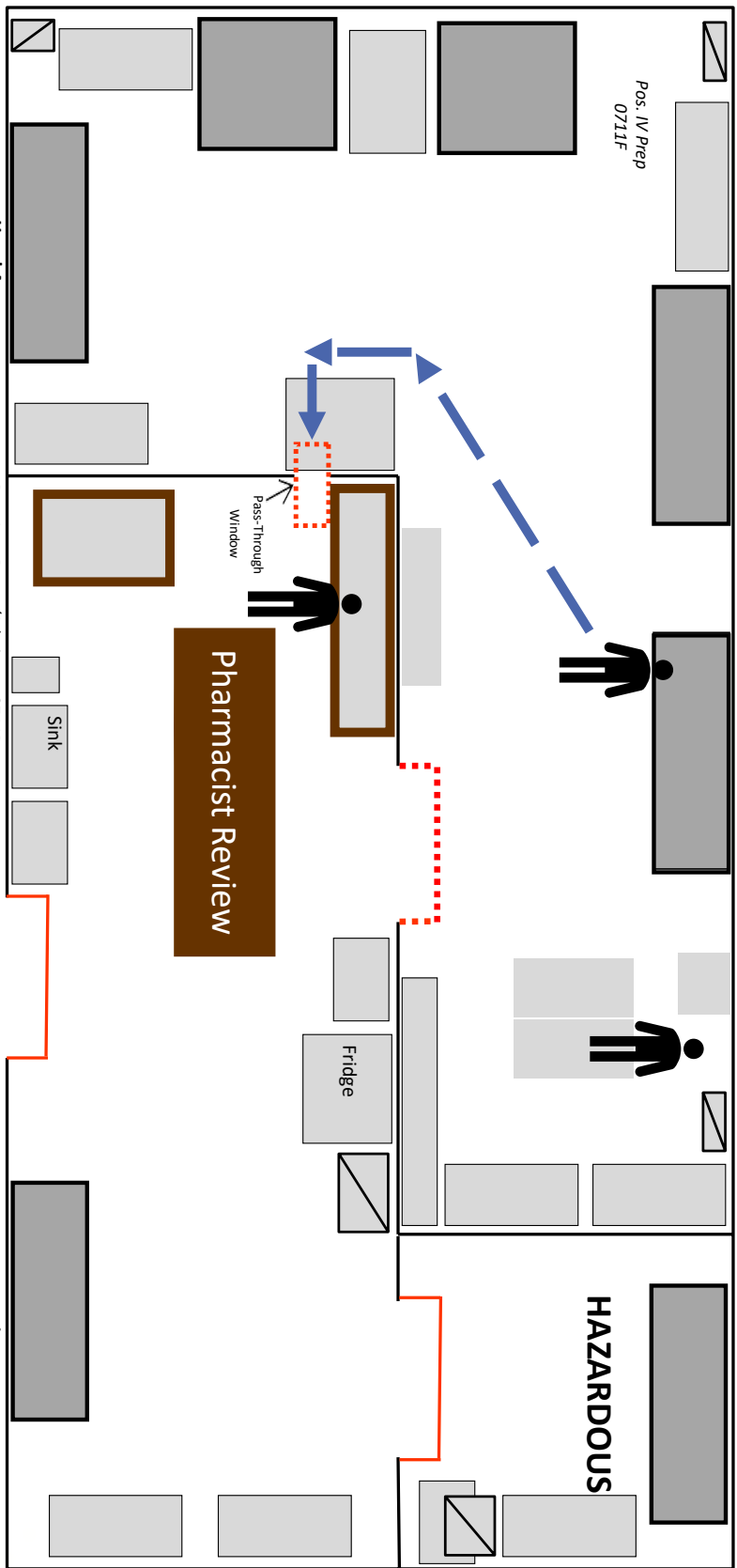
Compounding Tray:

StarBoard®

Size: 10.25" x 15.5"

Groove Depth: 1.75" x 1.75"

CENTRAL IV AREA SETUP





DISPENSE CHECK

Pharmacist Queue

Manual Entry Show History

Verify: 1 patients Preparation Review: 9 ready Dispense Check

Order ID: Doses: 1 Prepared by: Vecuronium (NORCURON) 100 mg in NaCl 0.9% 100 mL Infusion

Preparation final review

Prep comment: Compounded at CVA in Hood E

By checking product, pharmacist attested the final preparation was checked for turbidity or particulate matter, integrity of the container and appropriate color, volume, and labeling...

Approve Request Change Reject

Dispenses scanned: 1
Order: Vecuronium (NORCURON) 100 mg in NaCl 0.9%
Dose: 1
100 mL Infusion

Vecuronium 20 mg Reconstitute Solution

Medication Used	Package	Lot Number	Expiration Date	Scanned?	Amount Used	Dose
1 Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	100 mg Total scanned: 100 mg Total amount used
2 Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	
3 Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	
4 Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	
5 Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	

NaCl 0.9% Parenteral Solution

Medication Used	Package	Lot Number	Expiration Date	Scanned?	Amount Used	Dose
1 NaCl 0.9% Parenteral S...	0338-0049-18	US006759	10/31/2021	Yes	100 mL	100 mL Total scanned: 100 mL Total amount used

Prep Info Order Report

At least the final preparation was checked for turbidity and particulate matter, integrity of container and appropriate color, volume, and labeling

Complete Sign Off

Check ingredient documentation

Check pictures

Complete Sign Off



DISPENSE CHECK

Pharmacist Queue

Manual Entry Show History

Verify: 1 patients Preparation Review: 9 ready Dispense Check

Order ID: Doses: 1 Prepared by: Vecuronium (NORCURON) 100 mg in NaCl 0.9% 100 mL Infusion

Preparation final review

Prep comment: Compounded at CMA in Hood E
But checking product, pharmacist attestest the final preparation was checked for turbidity or particulate matter, integrity of the container and appropriate color, volume, and labeling...

Show more

Approve Request Change Reject

Dispenses scanned: 1
Order: Vecuronium (NORCURON) 100 mg in NaCl 0.9%
Dose: 1
100 mL Infusion

Vecuronium 20 mg Reconstitute Solution

Medication Used	Package	Lot Number	Expiration Date	Scanned?	Amount Used	Dose
Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	100 mg
Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	100 mg
Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	100 mg
Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	100 mg

NaCl 0.9% Parenteral Solution

Medication Used	Package	Lot Number	Expiration Date	Scanned?	Amount Used	Dose
NaCl 0.9% Parenteral S...	0338-0049-18	US006759	10/31/2021	Yes	100 mL	100 mL

Attest the final preparation was checked for turbidity and particulate matter, integrity of container and appropriate color, volume, and labeling

Complete Sign Off

Prep Info Order Report

Check ingredient documentation

- Lot & Expiration
- Scanned = Yes
- Warnings

DISPENSE CHECK

Pharmacist Queue

Manual Entry Show History

Verify: 1 patients Preparation Review: 9 ready Dispense Check

Order ID: Doses: 1 Prepared by

Vecuronium (NORCURON) 100 mg in NaCl 0.9% 100 mL Infusion

Preparation final review

Approve Request Change Reject

Dispenses scanned: 1

Order: Dose: 1
Vecuronium (NORCURON) 100 mg in NaCl 0.9%
100 mL Infusion

Components

Vecuronium 20 mg
Reconstitute Solution
Dose: 100 mg 100 mg
Total Needed: 100 mg

NaCl 0.9% Parenteral
Solution
Dose: 100 mL
Total Needed: 100 mL

Image Information

Image #1 from dispense preparation
Taken: 09/08 03:26

At least the final preparation was checked for contents and packaging, integrity of container and appropriate color, volume, and labeling.

Complete Sign Off

Check pictures

- Syringe pull
- Ingredients
- Before & after



DISPENSE CHECK

Pharmacist Queue

Manual Entry Show History

Verify: 1 patients Preparation Review: 9 ready Dispense Check

Order ID: Doses: 1 Prepared by:

Vecuronium (NORCURON) 100 mg in NaCl 0.9% 100 mL Infusion

Preparation final review

Prep comment: Compounded at CIVA in Hood E

By checking product, pharmacist attested the final preparation was checked for turbidity or particulate matter, integrity of the container and appropriate color, volume, and labeling...

Approve Request Change Reject

Dispenses scanned: 1
Order: Vecuronium (NORCURON) 100 mg in NaCl 0.9%
Dose: 1
100 mL Infusion

Vecuronium 20 mg Reconstitute Solution

Medication Used	Package	Lot Number	Expiration Date	Scanned?	Amount Used	Dose
1 Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	100 mg
2 Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	100 mg
3 Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	100 mg
4 Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	100 mg
5 Vecuronium 20 mg Rec...	4735-932-40	JKX1229A	9/30/2021	Yes	20 mg	100 mg

NaCl 0.9% Parenteral Solution

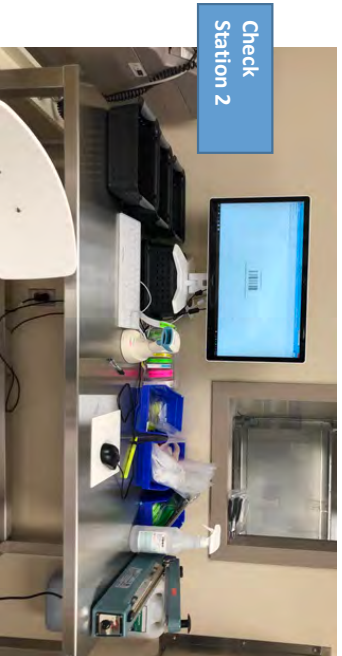
Medication Used	Package	Lot Number	Expiration Date	Scanned?	Amount Used	Dose
1 NaCl 0.9% Parenteral S...	0338-0049-18	US006759	10/31/2021	Yes	100 mL	100 mL

At least the final preparation was checked for turbidity and particulate matter, integrity of container and appropriate color, volume, and labeling

Complete Sign Off

Prep Info Order Report

Complete Sign Off



Dispense Check

1. Complete Sign Off
2. Final Label print
3. Remove Production Label
4. Affix Final Label

Final Product

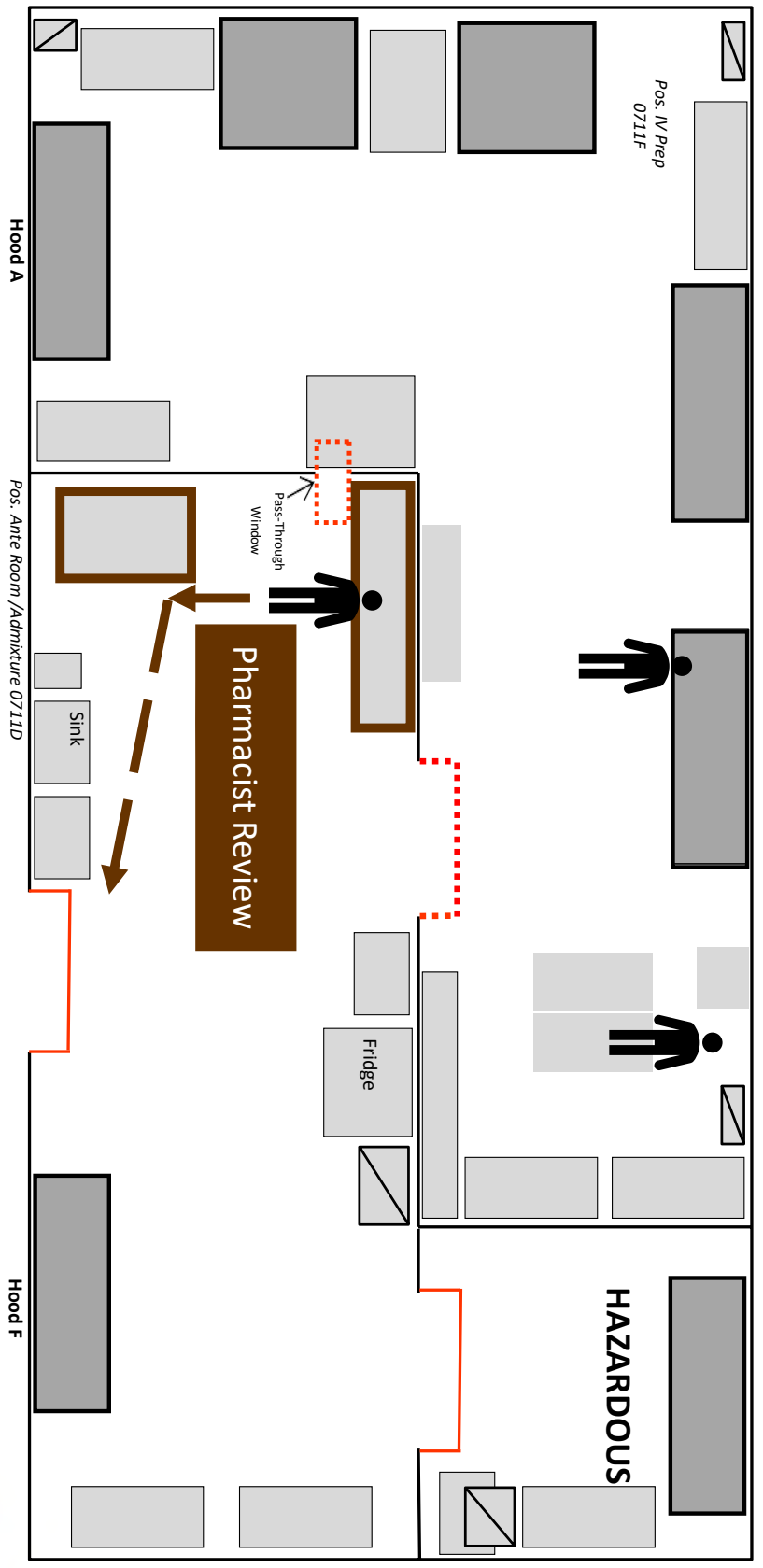
Compounded by Pharmacy UCDC Inpatient Pharmacy, Sacramento CA	
Xtstbeacon, Justin MRN: 9300165 Order: 228307794-001	D80C-8777-877701 D88T Due: 2/3/20 1630
MethylPREDNISolone Sodium Succinate (SOLU-MEDROL) 1 g in NaCl 0.9% 296 mL IVPB	
Volume with overfill: 296 mL Rate: 296 mL/hr Route: IV Store at Room Temperature	Duration: 60 Minutes Freq: ONE TIME ONLY
Discard by: 2/4/20 1534 CHECK REF:NT 0220-1537	Prep: DB Mixer: 2/3/20 1534 Check: DB

Discard by = Prep Finalize time + Stability



One preparation at a time!

CENTRAL IV AREA SETUP





DISPENSE CHECK: REQUEST CHANGE VS REJECT

Verify - 0 patients	Preparation Review - 2 ready	Dispense Check	Xxtest, Rex Cars		
Order ID: 228391032	Doses: 1	Prepared by: Bi, Dong	D6CA-6771-677102		
MethyIPREDNISolone Sodium Succinate (SOLU-MEDROL) 1 g in NaCl 0.9% 296 mL IVPB					
Preparation final review					
<input checked="" type="checkbox"/>	Approve	<input checked="" type="checkbox"/>	Request Change	<input type="checkbox"/>	Reject

Most likely due to documentation issue. Existing preparation can be used.



Most likely due to compounding issue. Existing preparation needs to be discarded.



COMPOUNDING LOG DESIGN

Unique Order Identifier

- Calculated based on:
- Prep Finalize Time
 - Product Stability

Order ID:	3	Metronidazole (FLAGYL) 5 mg/mL in Iso-Osmotic NaCl IVPB 308 mg	Discard By: 1/28/2020 12:30:02AM			
Label Comment: Do Not Refrigerate, Protect From Light.						
Prep Comment: Compounded at CIV4 in Hood E. By checking product, pharmacist attested the final preparation was checked for turbidity or particulate matter, integrity of the container and appropriate color, volume, and labeling.						
Prep Instructions:	Dispense in EVACUATED BAG/CONTAINER. Straight draw from premade 5 mg/mL bag. Doses of 250 mg or less should use syringe. Do not refrigerate.					
Prep User	Prep Date & Time	Ingredient Name	Amount Used	EXP	LOT	Mfr
Check User	1/27/2020 12:30:02AM	METRONIDAZOLE 500 MG/100 ML-SODIUM CHLORIDE(ISO) INTRAV	61.60 mL	09/30/2021	p396937	BAXTER HEALTHCA
	Check Date and Time					
	1/27/2020 12:39:28AM					

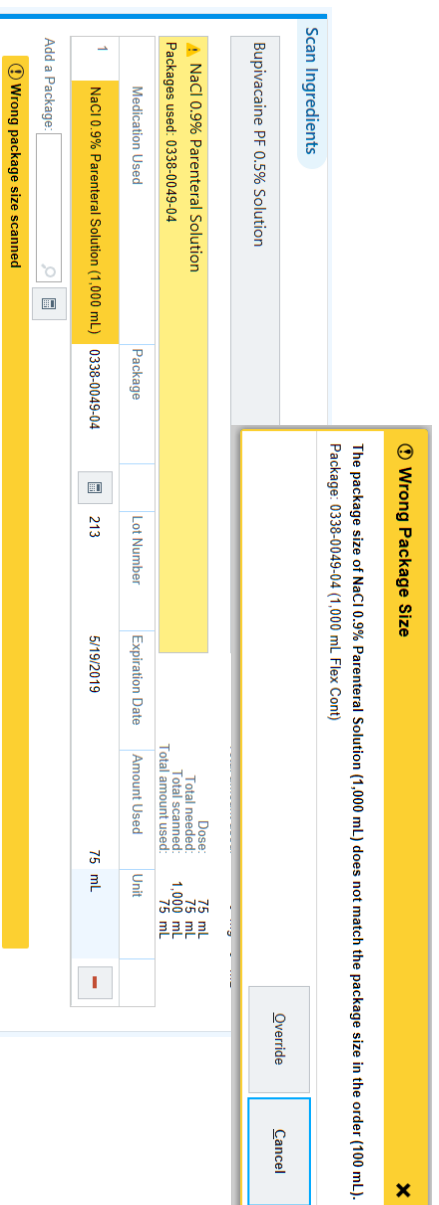
Pharmacist Check Action required for preparation completion

★ Quality Review required for CA Compounding Log: Post-compounding process & procedures.

DISPENSE PREP WARNINGS

1. Wrong Package Size Scanned

- Yellow Warning – require individual judgement, can override if appropriate.
 - No IT follow up needed.
- Acceptable example scenario:
 - Order expects 100 mL NaCl 0.9% bag to be used.
 - User scan NDC for 1,000 mL NaCl 0.9% bag due to use with repeater pump.



Wrong Package Size

The package size of NaCl 0.9% Parenteral Solution (1,000 mL) does not match the package size in the order (100 mL).
Package: 0338-0049-04 (1,000 mL Flex Cont)

Scan Ingredients

Bupivacaine PF 0.5% Solution

A NaCl 0.9% Parenteral Solution
Packages used: 0338-0049-04

Medication Used	Package	Lot Number	Expiration Date	Dose	Unit
NaCl 0.9% Parenteral Solution (1,000 mL)	0338-0049-04	213	5/19/2019	75 mL Total needed: 1,000 mL Total amount used: 75 mL	75 mL

Add a Package:

Wrong package size scanned

DISPENSE PREP WARNINGS

2. Different Concentration Scanned (compared to concentration on Order)

- Yellow Warning – require individual judgement, can override if appropriate.
 - No IT follow up needed.
- Acceptable example scenario:
 - Order expects Gentamicin 40 mg/mL solution.
 - User scan Gentamicin PF 20 mg/2 mL solution.

Expected Ingredient


Scan Ingredients or Additional Orders

Gentamicin 40 mg/mL Solution	Dose: 190 mg = 4.75 mL Total scanned: 0 mg = 0 mL Total amount used:
NaCl 0.9% Parenteral Solution	Dose: 100 mL Total scanned: 0 mL Total amount used:



Scanned Ingredient

Scan Ingredients

⚠ Ordered: Gentamicin 40 mg/mL Solution
Used: Gentamicin PF 20 mg/2 mL Solution Packages used: 6332...

Medicinal Package	Lot Number	Expiration Date	Amount Used	Unit
Genta... 63323-513-02	123	4/16/2019	2 mL	

Dose:
190 mg = 19 mL
Total scanned:
20 mg = 2 mL
Total amount used:

Add a Package:  

ⓘ Different concentration scanned

DISPENSE PREP WARNINGS

3. Unable to Determine Quantity.

- Red Warning – require pharmacist check before override
 - Submit IT Ticket for evaluation.
- Acceptable Reason: mg to mL equivalence not yet configured in Epic. Due to new NDC in inventory.

Scan Ingredients

⚠ Ordered: Morphine 250 mg/10 mL Solution
Used: Morphine 100 mg/4 mL Solution Packages used: 0409-6177-14

Medication Used	Package	Lot Number	Expiration Date	Amount Used	Unit	Dose: 500 mg
1 Morphine 100 mg/4 mL Solution ((Unknown))	0409-6177-14	123	5/16/2019	4	mL	Unknown Unknown Unknown

Add a Package:

⚠ Unable to validate quantity (failed to convert amounts to medication unit)

Pharmacy Dispense Preparation

⛔ Unable to determine quantity. Please review doses carefully--dose checking will be disabled if you override this warning. If this medication should be used to prepare this order, please contact your system administrator to fix this for future use.

Medication: Morphine 100 mg/4 mL Solution [0409-6177-14]

DISPENSE PREP WARNINGS

- 4. Different Form Scanned.
 - Red Warning – require pharmacist check before override.
 - Submit IT Ticket for evaluation.
 - Acceptable Reason: pre-supplied powder vs vial. Due to new NDC in inventory.

Scan Ingredients

! **Ordered:** Gemclabine 1 gram/26.3 mL (38 mg/mL) Solution
Used: Gemclabine 1 gram Reconstitute Solution Packages used: 0002-7502-01

Medication Used	Package	Lot Number	Expiration Date	Amount Used	Unit
1 Gemclabine 1 gram Reconstitute Solution (0 mg = 0 ...	0002-7502-01	123	5/16/2019		

Add a Package:

Wrong Medication Scanned

Gemclabine 1 gram Reconstitute Solution does not match this medication.
 It is similar to: Gemclabine 1 gram/26.3 mL (38 mg/mL) Solution
 Package: 0002-7502-01
 Manufacturer: ELLI LILLY & CO.

Total needed: 1,340 mg
 Total scanned: Unknown
 Total amount used: Unknown

Scanned package does not match ordered medication (Quantity checking disabled)

DISPENSE PREP WARNINGS

- **Wrong Medication Scanned.**
 - Red Warning – require pharmacist check before override.
 - Epic will not accept NDC for documentation. See NDC Unable to Scan workflow.
 - Submit IT Ticket for evaluation.
 - Acceptable Reason: PF vs non-PF. Due to new NDC in inventory.

Scan Order or Resume a Prep in Progress

Lidocaine (XYLOCAINE) 8 mg/mL in D5W 30 mL Infusion
Dose: 20 mcg/kg/min Route: IV Due Time: 04/16 17:00

Scan Ingredients or Additional Orders

Lidocaine 10 mg/mL (1%) Solution

Add a Package:

DSW Parenteral Solution

⊕ Wrong Medication Scanned ✖

Lidocaine PF 10 mg/mL (1%) Solution does not match this medication.
Package: 0409-4279-02
Manufacturer: HOSPIRA/PFIZER



NDC UNABLE TO SCAN

Reasons for Unable to Scan (1 of 2)

NDC barcode damaged or unrecognized, ingredient NDC is acceptable in Epic

Workaround : manually key in NDC printed on vial.

Consideration: Ingredient not scanned is audited & recorded:

Verify: 0 patients Preparation Review: 2 ready Dispense Check

Order ID: 228391032 Doses: 1 Prepared by: B. Dong

MethylPREDNISolone Sodium Succinate (SOL-U-MEDROL) 1 g in NaCl 0.9% 296 mL IVPB Xitest, Rex Cars D6CA-6771-677102

Preparation final review Approve Request Change Reject

Prep comment: Compounded at CIVA in Hood A

By checking product, pharmacist attested the final preparation was checked for turbidity or particulate matter, integrity of the container and appropriate color, volume, and labeling....
[Show more](#)

MethylPREDNISolone Sodium Succinate 1,000 mg Reconstitute Solution							
Medication Used	Package	Lot Number	Expiration Date	Scanned	Amount Used	Dose:	
1	MethylPREDNISolon...	009-0698-01	ABC1234	12/13/2020	No	16 mL	1 g = 16 mL Total needed: 1 g = 16 mL Total scanned: 1 g = 16 mL Total amount used: 1 g = 16 mL
NaCl 0.9% Parenteral Solution							
Medication Used	Package	Lot Number	Expiration Date	Scanned	Amount Used	Dose:	
1	NaCl 0.9% Parentera...	039-0049-02	XWZ456	3/13/2021	Yes	250 mL	250 mL Total needed: 250 mL Total scanned: 250 mL Total amount used: 250 mL

INGREDIENT INTERCHANGE ALLOWANCE

Package differences: SOLUTION vs SYRINGE

- MORPHINE 2 MG/ML INJECTION SOLUTION
- MORPHINE 2 MG/ML INJECTION SYRINGE

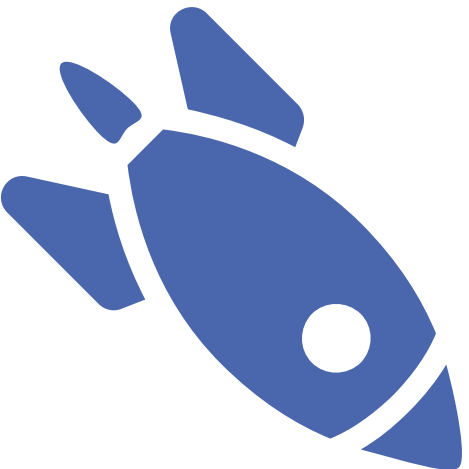
Package differences: pre-supplied liquid vs powder

- Build mg-ml equivalence for on-the-fly volume calculations
 - GEMCITABINE 200 MG INTRAVENOUS SOLUTION
 - GEMCITABINE 200 MG/5.26 ML (38 MG/ML) INTRAVENOUS SOLUTION

Preservative Free vs Non-Preservative Free

- Allow 1-way scan (allow PF to be used when non-PF is ordered)
 - LIDOCAINE HCL 20 MG/ML (2%) INJECTION SOLUTION
 - LIDOCAINE (PF) 20 MG/ML (2%) INJECTION SOLUTION

PROJECT LAUNCH

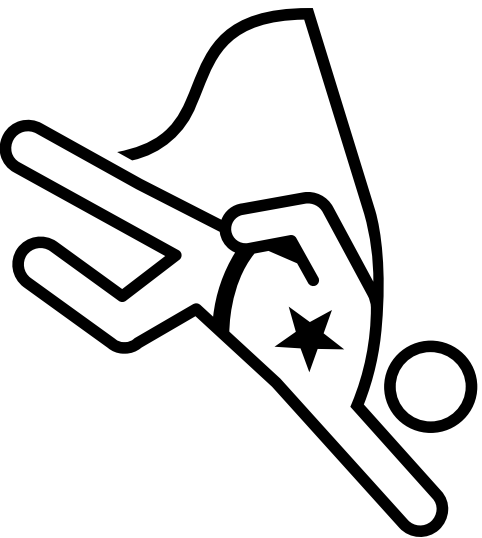


User Acceptance Testing

End User Training

Go-Live & Follow-up

USER ACCEPTANCE TESTING



Two Pharmacists [validation- 80 hours]

- Scanning
- Master formula elements

Two Technicians

- Image Capture
- Hands on training of staff
- Time Trials

TRAINING



Web-Based



Hands-On



Competency



Go-Live

Interactive
Step-by-Step Guides (#6) Super-User Sign-Off
Training Environment



DPDC Competency | Assessment – Technician

EMPLOYEE NAME	DATE:		
AUDITOR NAME	PASS	FAIL	
GENERAL COMPETENCY			
1. Demonstrates making Furosemide Infusion unassisted – Is able to prepare non-hazardous simple CSP without asking for help or referencing script.	No Assistance Needed	Minimal Assistance	Needs improvement
2. Demonstrates making Ceftriaxone Infusion unassisted – Is able to prepare non-hazardous reconstituted medication without asking for help or referencing script.			
3. Demonstrates making Bupivacaine Epidural unassisted – Is able to prepare epidural without asking for help or referencing script.			
QUALITY ASSURANCE / ERROR RATE			
4. Type A errors (wrong dose, wrong drug, wrong concentration, mislabeled final product, technique issues – failure to use filter needle, failure to use sterile technique)	Super User	Standard	Not Ready
5. Type B errors (failure to follow prep instructions, failure to obtain mid prep review, failure to capture image or poor-quality image obtained)	No errors	1 Error	More than 1 Error
6. Type C errors (multiple preps in hood at same time, failure to document substitution in comments, failure to document correct lot #)	No errors	2 Errors	More than 2 Error
COMMENTS			

DPDC Competency | Assessment – Pharmacist

EMPLOYEE NAME	DATE:		
AUDITOR NAME	PASS	FAIL	
OBSERVE UNASSISTED USE OF DISPENSE CHECK			
1. Pulls up order using barcode scan (not applicable with Hazardous workflow)	No Assistance Needed	Minimal Assistance	Needs improvement
2. Confirms correct ingredients used			
3. Confirm correct lot number and expiration date			
4. Able to evaluate barcode warnings			
5. Verifies image			
6. Describes correct process if image is blurry / missing / inadequate			
OBSERVE FINAL LABEL PLACEMENT ON PRODUCT			
7. Double checks patient name (not applicable with Hazardous workflow)	YES	NO	
8. Places auxiliary stickers as appropriate			
COMMENTS			

TROUBLESHOOTING GUIDE & COMPETENCY

2. Wrong Package Size Scanned



Cause:

Scanned package size doesn't match package size ordered.

- In this case the alert can be overridden because we are using the repeater pump to prepare the product.
- This may NOT be appropriate if you're scanning a 1 Liter bag, and the order is for an insulin drip made in a 100 mL bag (warning = near miss medication error).

Immediate steps to move forward:

- Double check what the order calls for
- If determine scanned product is OK to use:
 - Click Override.
- If not appropriate to use, click cancel, swap out with the correct product, and re-scan product.
- There is no need to escalate this situation to the EMR or pharmacy manager.

Scan Ingredients

Ingredient	Order	Dispense	Unit	Amount	Unit	Label
Bupivacaine HCl 0.5% Solution	1.25 mg	1.25 mg	1	1.25	mg	1.25 mg
NaCl 0.9% Parenteral Solution	1000 mL	1000 mL	1	1000	mL	1000 mL
Package used: 0332-0245-04						
Package	0332-0245-04					
Lot Number	213					
Expiration Date	6/19/2018					
Amount	75					
Unit	mL					

Escalate to Pharmacy Management? No
Escalate to EMR? No

Scenario 1: You are preparing a ketamine infusion that requires an exact volume base.

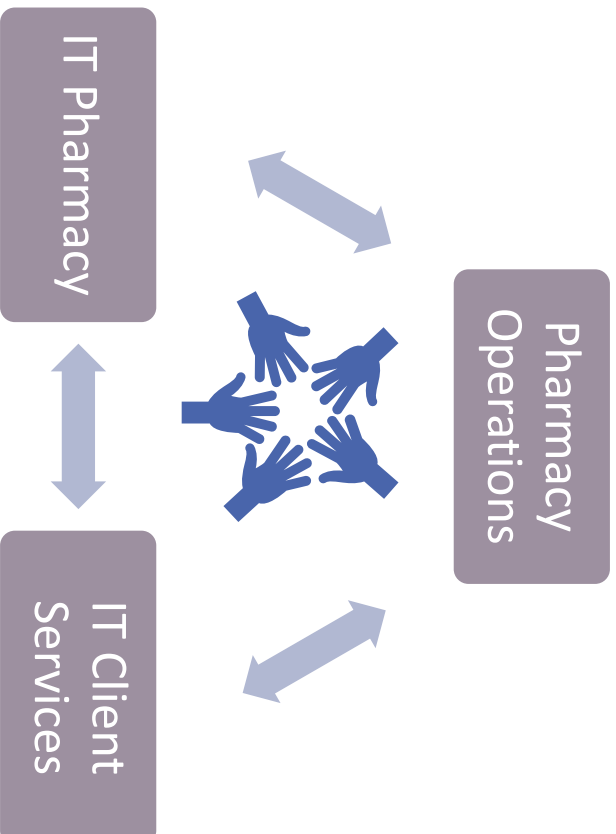
Question 1: Upon scanning a NaCl 0.9% 1 Liter bag, you see the alert below, you interpret the alert as follows.



Answers:

- The volume scan doesn't match the ordered volume for this preparation
- The scanned medication is a different formulation (preservative free) but non-preservative free is ordered
- A look alike sound alike medication has been scanned
- Not sure

GO-LIVE COMMUNICATION



Daily Huddles

Interactive Issues Tracker

IT On-Site Support (all sites)

GO-LIVE TIMELINE

Week 1

Week 2

Week 3

Week 4

Scanning: **100%**

Image Capture: 3 of 5 Hoods



Tech, PharmD Super Users
EMR On-site Support

Image Capture: 4 of 5 Hoods



Normal Staffing Levels



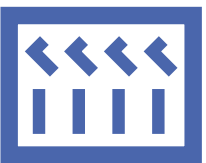
Image Capture: **100%**

PROJECT WRAP-UP

Keys to Success & Lessons Learned



**Multidisciplinary
Project Team**



Task Tracking

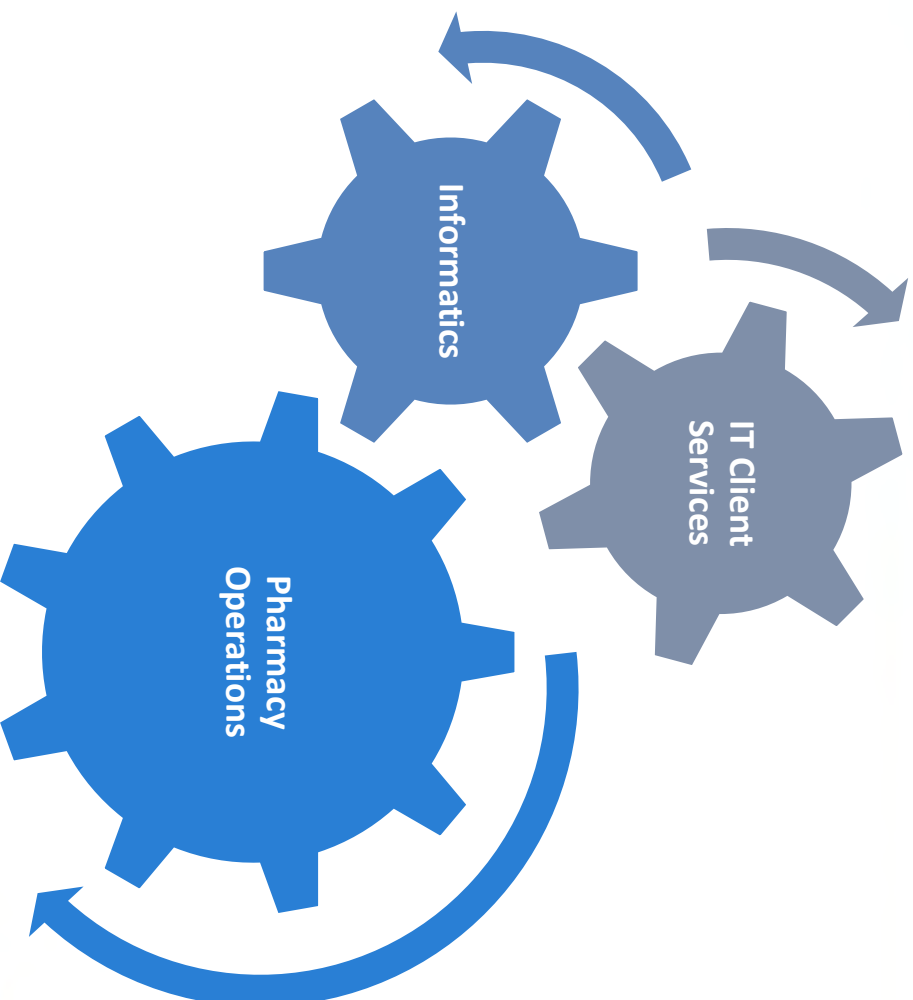
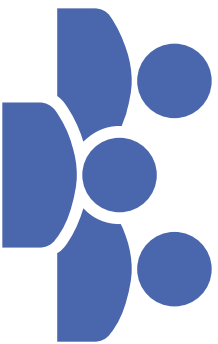


File Sharing

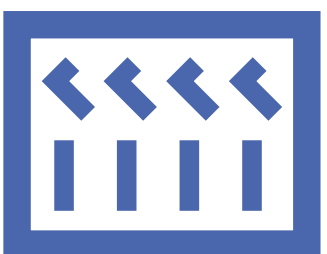


Communication Plan

PROJECT TEAM



TASK TRACKING



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
STATUS	CATEGORY	AREA	OWNER	TASK	DUPLICATE	NOTES															
In Progress	Workflows	Pharmacy Stars	Shengpa Mei	All builds in Pharmacy Stars																	
Delayed	Workflows	Pharmacy Stars	EMR Team	Finalize Custom NDC list																	
In Progress	Workflows	Pharmacy Stars	Amlie	Import Custom NDC's from EMR Team																	
Issue	Workflows	Pharmacy Stars	Amlie	Create demo batch for all records																	
In Progress	Hardware	8Rk / Chemo	Ryan	Get a wireless mouse to put in the hood to control the computer																	
In Progress	Hardware	CIVA	Ryan	Get a wireless mouse to put in the hood to control the computer																	
In Progress	Hardware	CIVA	Ryan	Get a wireless mouse to put in the hood to control the computer																	
In Progress	Workflows	Infusion Center / FCH	Ryan	Print labels for all records																	
In Progress	Workflows	Pharmacy Stars	Amlie	Print labels for all records																	
In Progress	Training	All	Jenna, Yogi	Provide the list of staff who will be the CORE USER GROUP																	
Complete	Training	All	Jenna, Yogi	Training guide - who completed what training and who needs to have the core user assessment																	
In Progress	Workflows	Pharmacy Stars	Amlie	Validate in Epic via 'Validate Barcode'																	
In Progress	Scheduling	8Rk / Chemo	Tajla	ASSESSMENT #1 Hour of practice person 2nd hour is the wall																	
In Progress	Scheduling	CIVA	Sang Sang, Jenna, Yogi	ASSESSMENT #1 Hour of practice person 2nd hour is the wall																	
In Progress	Scheduling	Infusion Center / FCH	Any	ASSESSMENT #1 Hour of practice person 2nd hour is the wall																	
In Progress	Workflows	8Rk / Chemo	Tajla	Create Job Aid																	
In Progress	Workflows	CIVA	Sang Sang	Create Job Aid																	
In Progress	Workflows	Infusion Center / FCH	Any	Create Job Aid																	
Issue	Workflows	Pharmacy Stars	Amlie	DPDC Validation - Pharmacy Stars Print Pharmacy Stars Labels for Validation																	
Complete	Workflows	Pharmacy Stars	Amlie	DPDC Validation - Pharmacy Stars Print Labels for all EXC's utilizing a custom XSL																	

FILE SHARING



VACATION ARTIST BRENNA THUMMLER



4-4-16 © 2016 Scott Adams, Inc. /Dist. by Universal Uclick



Documents

+ New Upload Quick edit Sync Export to Excel

Name	Modified
Presentations & Write-Ups	February 3
1. Workflow - Job Aids	May 14, 2019
2. Troubleshooting Guides	May 14, 2019
3. Downtime Procedures	May 14, 2019
4. Assessments	May 14, 2019
5. Communications	May 14, 2019
6. Validation	May 15, 2019
7. Schedules	May 16, 2019
8. Equipment	June 10, 2019
9. Literature & OSH Data	June 11, 2019
Admin & PM	May 4, 2019
Data	May 4, 2019

COMMUNICATION PLAN



		DPDC Go Huddle - Smed					
		A	B	C	D	E	F
Communications Schedule							
		Huddle Messages					
3							
11	Monday, May 20, 2019 - 2:00 PM	TRAINING SCHEDULE Content, Time, Who 2-hour initial training and have completed the online module. Superusers have been notified of the training. Training on more complex products/compounds will be 7/7/7. Staff are encouraged to practice on the stations located in CVA80m/Cancer center. - What? Pharmacy Stars 5121 and 625 for DPDC - Where? Go LIVE schedule posted throughout pharmacy along with overall project time line.					
12	Tuesday, May 21, 2019	Juliana	Juliana	Juliana	Pam		
13	Wednesday, May 22, 2019			Juliana	Juliana		
14	Thursday, May 23, 2019	EXPECTATION / QUESTIONS FROM STAFF - Poster paper in Central for any questions that come up - Superusers validating all of the products/compounds we usually use. Questions from validation are being reviewed. A list of these questions/sponsors is available 7/7/7. - If they would like more training more can be scheduled.					
15	Friday, May 24, 2019	Juliana	Juliana	Juliana			
16	Saturday, May 25, 2019						
17	Sunday, May 26, 2019						
		WEEK 2					
		FINAL WORKFLOW + DOCUMENTS					
18	Monday, May 27, 2019	- Final workflow documents were created after Superusers reviewed workflow - Documents are located 777 - Digicom board updated - Handouts available					
19	Tuesday, May 28, 2019	Juliana	Juliana	Juliana	Pam		
20	Wednesday, May 29, 2019			Juliana	Juliana		
		CAMERA DEMO PHOTOS					
21	Thursday, May 30, 2019	- New DPDC process requires pharmacists to sign off on products based on pictures taken by the new technology - Examples of rejected pictures will be on the Digicom board - One for safety, one for clarity, one for another - If the pharmacist should reject the image and ask for another one for safety, one for clarity, one for another - Tips/Tricks to keep picture clear					
22	Friday, May 31, 2019	Juliana	Juliana	Juliana	Pam		
		WEEK 3					



USING DATA TO DRIVE PERFORMANCE AND QUALITY IMPROVEMENT INITIATIVES

QUALITY IMPROVEMENT STRATEGIES



Compounding
Stewardship



Data-Driven
Culture Change

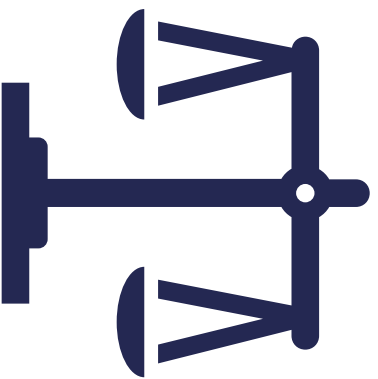


Regulatory
Compliance



Staff Engagement
Activities

MANAGEMENT PERSPECTIVE ON STEWARDSHIP



Productivity

- Are we compounding things that we shouldn't be?
- Do we have enough FTE's to accommodate CSP volume?

Regulatory Compliance

- Are there master formula gaps?

Financial Stewardship

- Are there opportunities to expand sterile compounding services to reduce drug spend?

Supply Chain

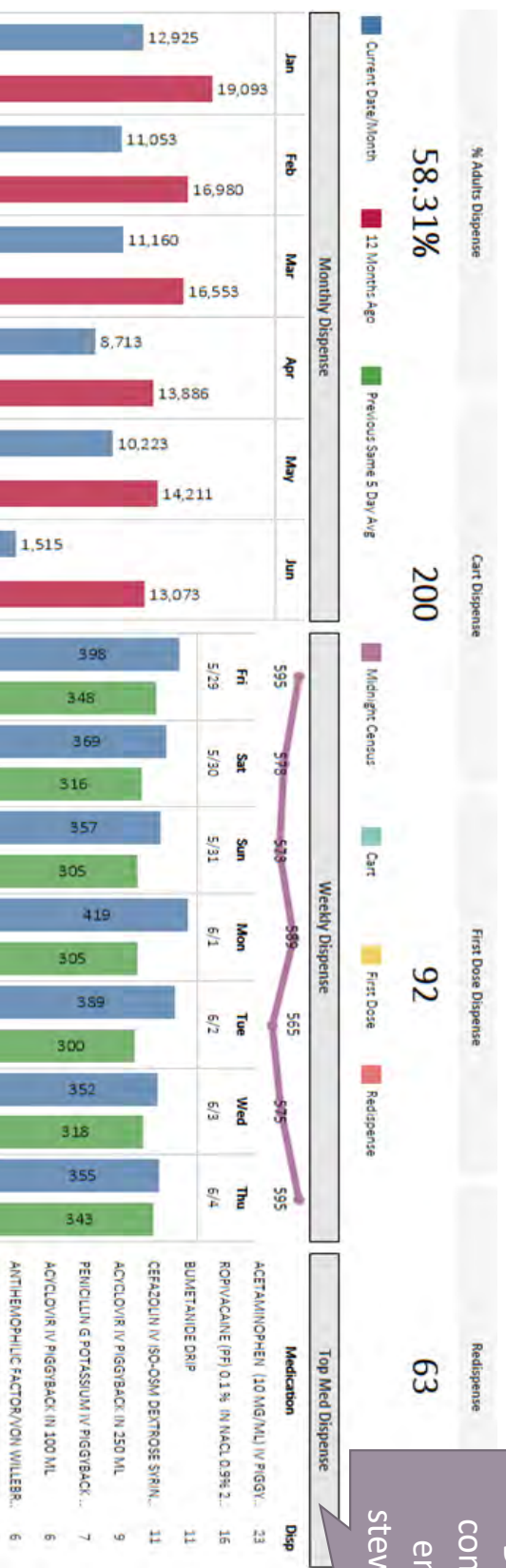
- How are drug shortages impacting compounding volume?

Employee Engagement

- What is the best strategy to engage staff with data-driven information?



“COMPOUNDING STEWARDSHIP”



Daily review of top compounded meds to ensure appropriate stewardship of IV room

- **Compounding Stewardship:** Represents the coordinated effort among multidisciplinary teams to *optimize sterile compounding activities* to balance clinical need, regulatory requirements, & financial considerations

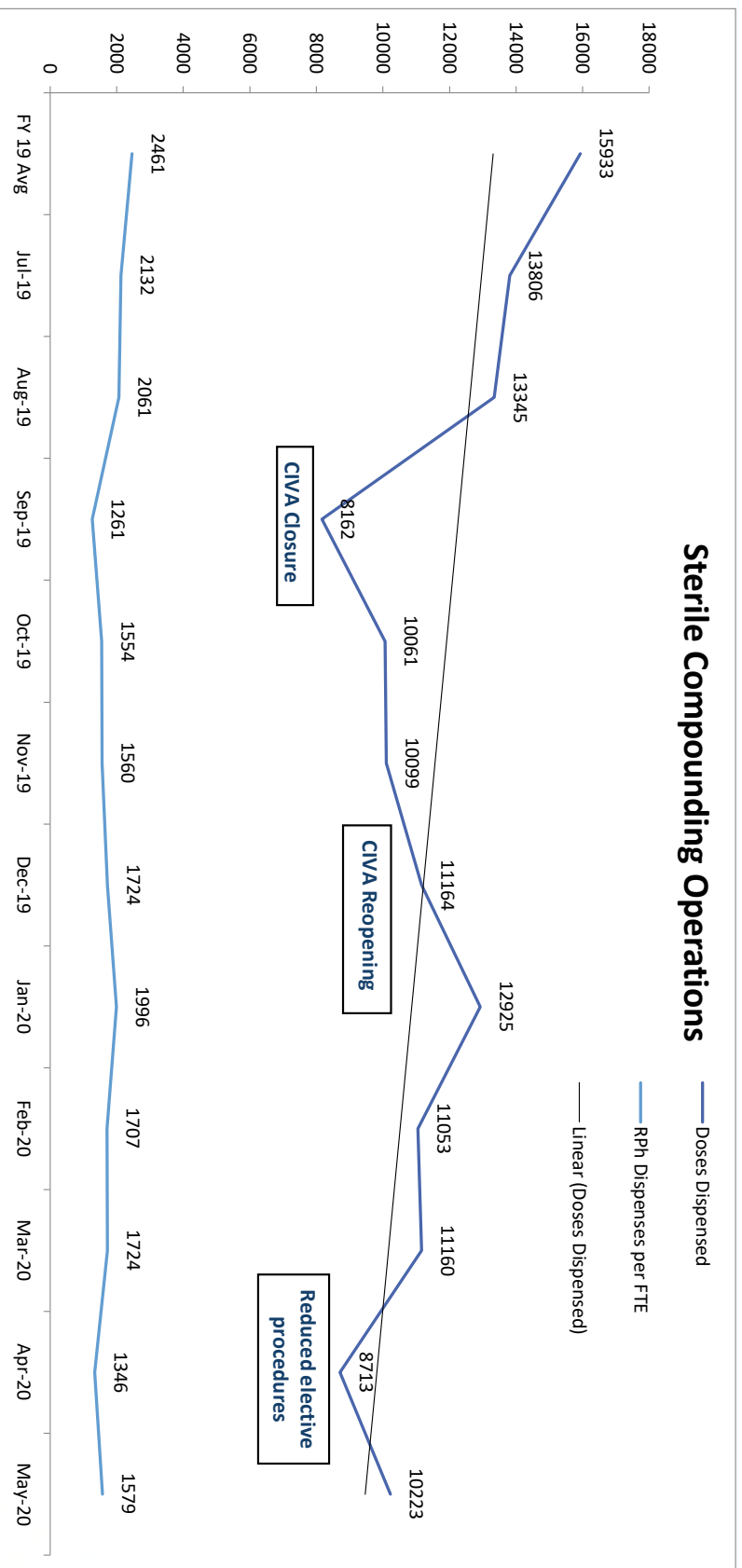


A weekly review to investigate high vs. low volume days/months and the various contributing factors:

- Patient Census trend
- What is being made?
- Are there opportunities to streamline?
- Appropriate staff resources?



COMPOUNDING STEWARDSHIP SURVEILLANCE

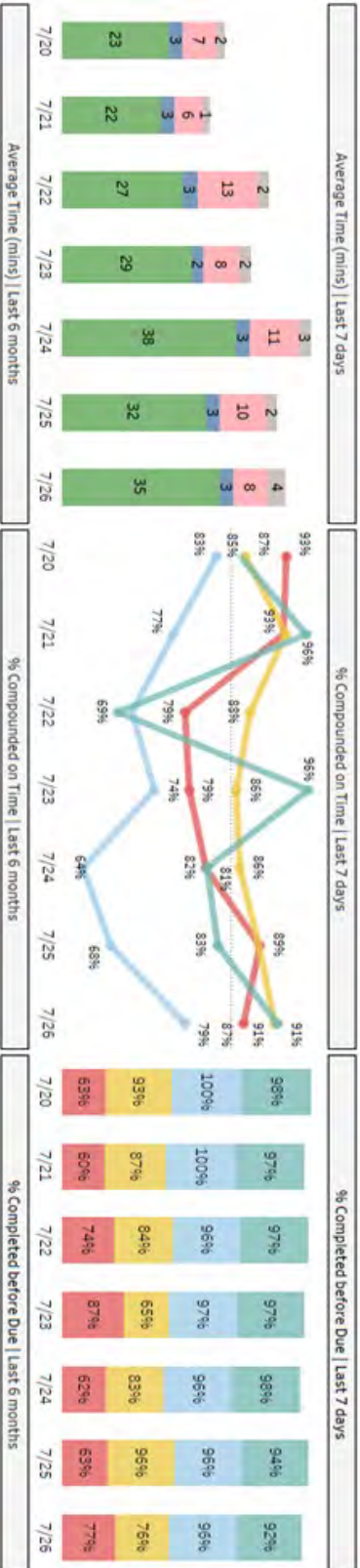


IWWS DASHBOARD

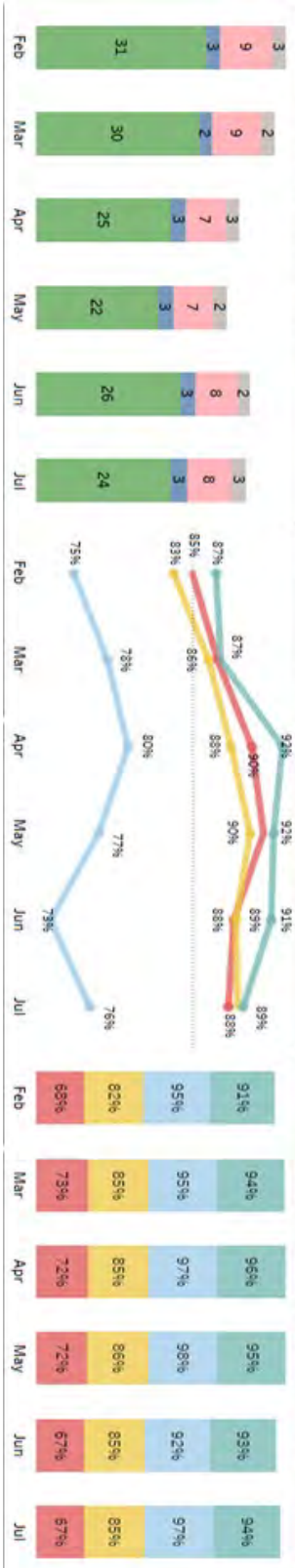
Cart Fill (<30 mins) First Dose (<15 mins) Redispende (<15 mins) Scheduled Dispense (<15 mins)

91.5% **91.1%** **86.7%** **78.6%**
 172 of 188 82 of 90 72 of 83 44 of 56

Label Printed Compound Dead Time Pharmacist Check Cart Fill First Dose Redispende Scheduled Dispense



Age Group: Adults, Geriatrics, Pediatrics
 Dispense Type: All
 Dispense Code: Multiple values



Medication: All
 Definitions: Place Cursor Here for Definitions



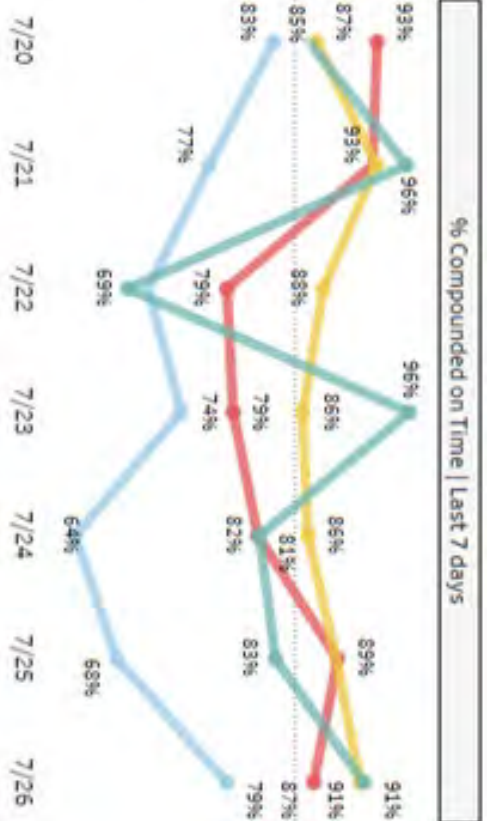


% COMPOUNDED ON TIME:

THE % REPRESENTS THE PERCENTAGE OF DISPENSES THAT WERE COMPLETED FROM LABELS SCANNED PHARMACIST CHECKED WITHIN COMPOUND GOAL TIME:

CART: < 30 MINUTES | **FIRST DOSE:** < 15 MINUTES

REDISPENSE: < 15 MINUTES | **SCHEDULE DISPENSE:** < 15 MINUTES



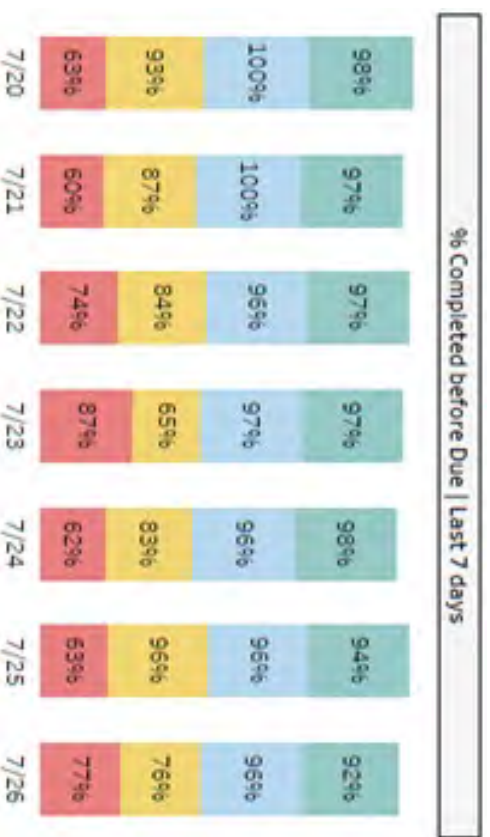
% COMPOUNDED BEFORE DUE:

CART: CHECKED 60 MINS BEFORE DUE TIME

FIRST DOSE: CHECKED 30 MINS BEFORE DUE TIME

REDISPENSE: CHECKED 30 MINS BEFORE DUE TIME

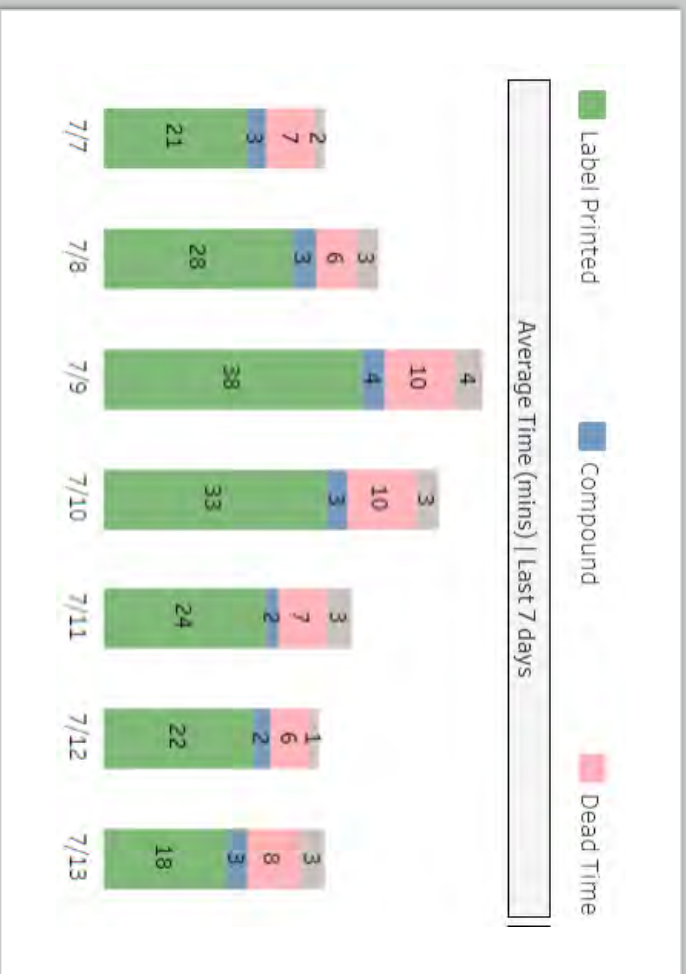
SCHEDULE DISPENSE: CHECKED 60 MINS BEFORE DUE TIME





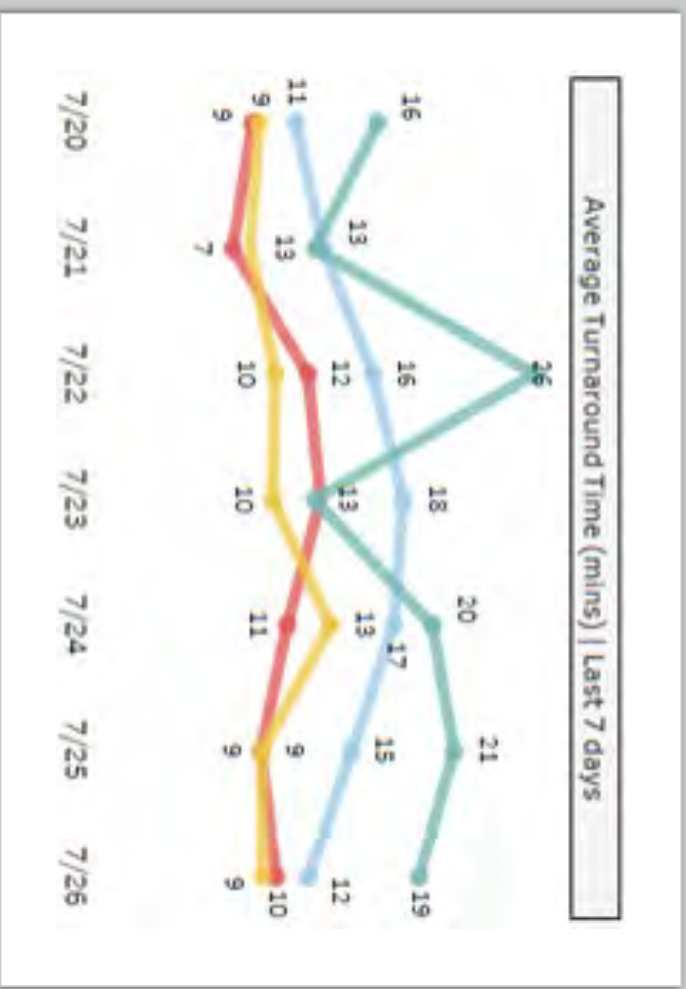
AVERAGE TIME (MINS):

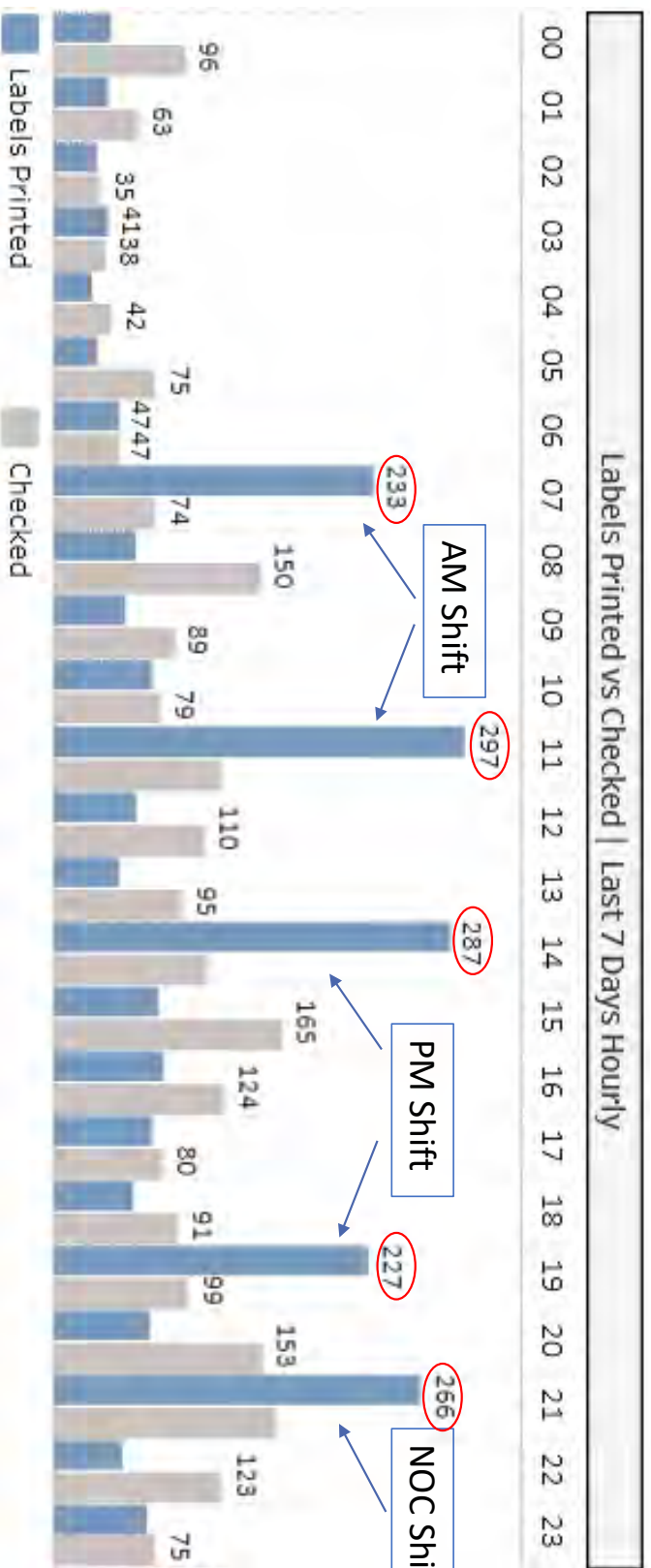
- GREEN: LABELS PRINTED PREP STARTED
- BLUE: PREP STARTED PREPARED
- PINK: PREPARED CHECK STARTED
- GRAY: CHECK STARTED CHECKED



AVERAGE TURNAROUND TIME (MINS) :

THE TURNAROUND TIME IS CALCULATED FROM PREP STARTED TO CHECKED. THIS INCLUDES COMPOUND TIME (BLUE), DEAD TIME (PINK) AND PHARMACIST CHECK (GRAY) TIME.





Goal: Workflow Optimization

- Quarterly Reviews – Cartfill Model Assessment
- Prevent bottlenecking
- Technician workload assessment

Cartfill Due Times

- AM Shift: **0700CF**: 1100-1600 | **1100CF**: 1600-2100
- PM Shift: **1430CF**: 2100-0200 | **1900CF**: 0200-0700
- NOC Shift: **2100CF**: 0200-0700



REVISED/REJECTED DEFINITIONS:

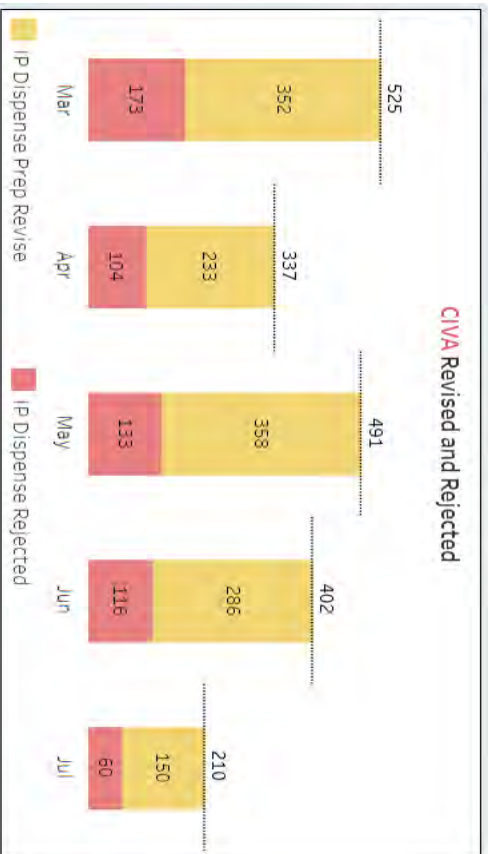
REJECTED: PRODUCTS THAT WERE FULLY REJECTED BY PHARMACIST AND MUST BE REMADE.

REVISED: PRODUCTS THAT WERE REVISED BY PHARMACIST BUT DOES NOT NEED TO BE REMADE.

MORE DEFINITIONS:

COMPOUND TIME: THE TIME IT TAKES TO COMPOUND A PRODUCT FROM DISPENSE PREP STARTED TO DISPENSE PREPARED.

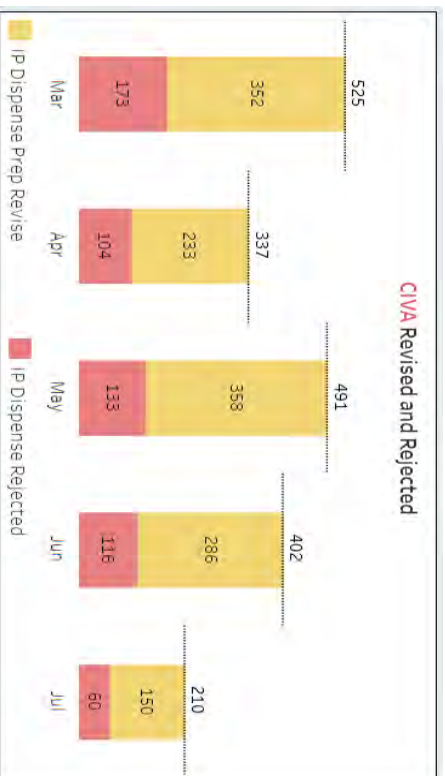
OUTLIERS: PRODUCTS THAT WERE COMPOUNDED LONGER THAN THREE TIMES THE PRODUCT STANDARD DEVIATION



Compounds	Compound Time (avg)	Outliers	Rejected	Revised
9,917	2.7	126	131	365
489	1.8	8	8	13
114	3.9	2	5	15
190	4.4	1	4	19
34	4.2	1	4	1
141	7.2	3	4	9
150	1.9	1	4	5
46	2.9	1	3	1



USING DATA TO DRIVE QUALITY- CASE EXAMPLE



Plan

- Characterize the frequency & nature of errors intercepted by pharmacists
- Identify opportunities for system improvements and waste reduction.

Evaluation

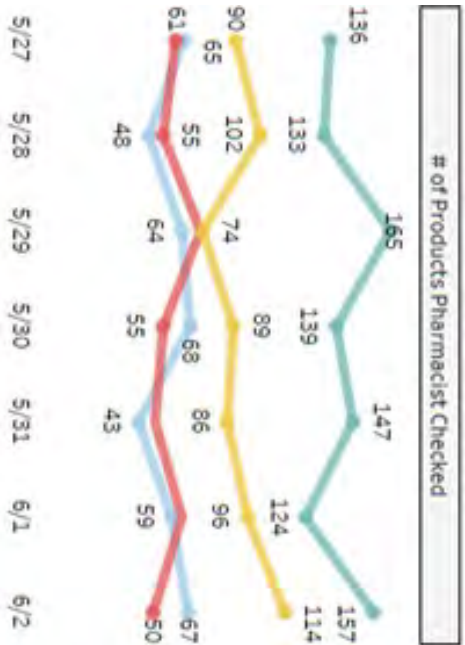
- Evaluate error root cause using pharmacist comments and manual image capture review.

Findings (pending)

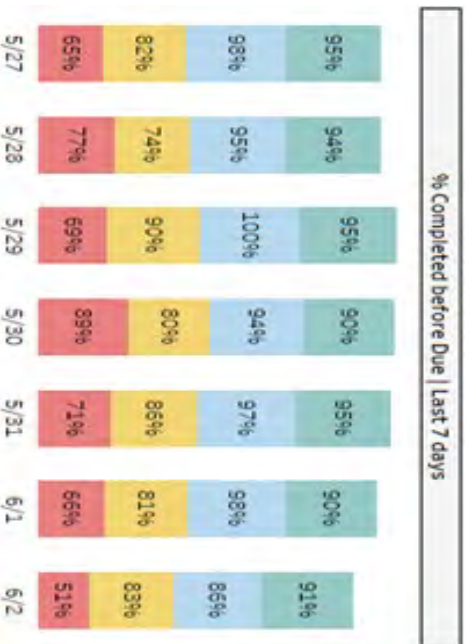
- Error type characterization; Cost Analysis
- Master Formula Additions/Corrections in EMR to maintain regulatory compliance — compounding log



DAILY & WEEKLY STAFF ENGAGEMENT



Turquoise= Cartfill
Yellow= First Dose/STAT
Light Blue= Scheduled Dispenes
Red= Redispenses
Daily Total Avg= ~383 IV products



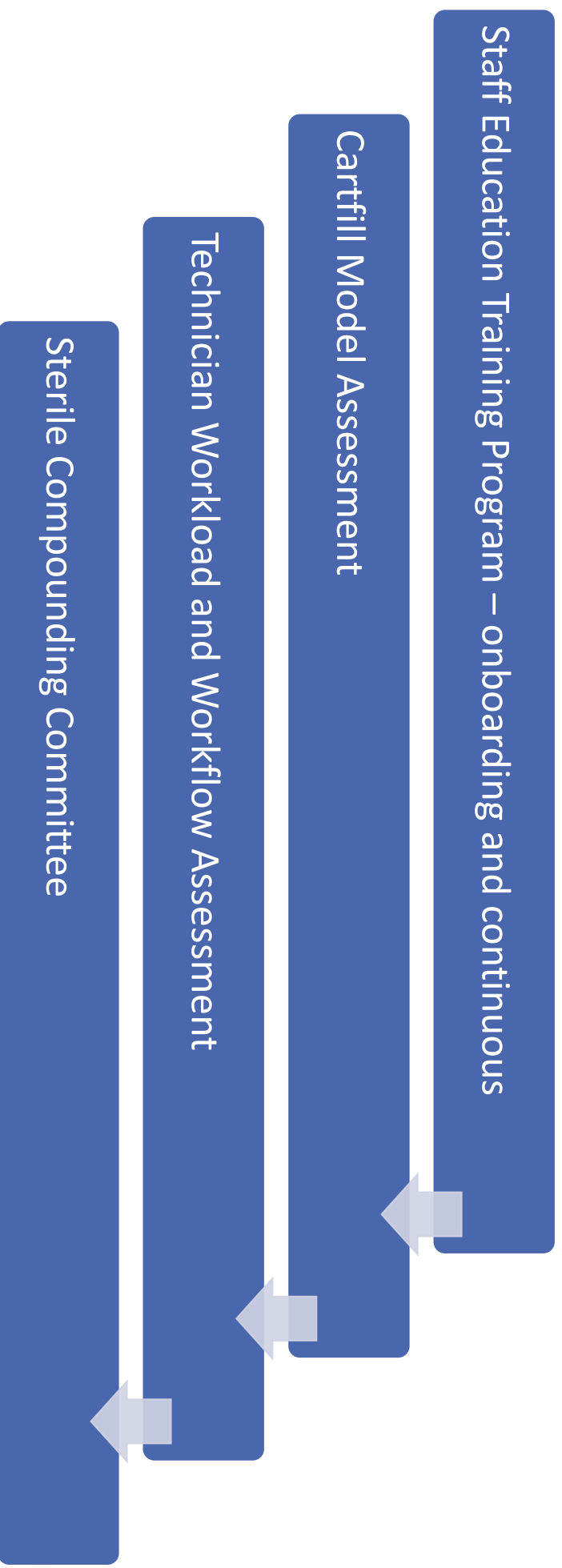
Goals
Cartfill (>95%)=92.86%
Scheduled Dispenes (>95%)=95.43%
First Dose/STATS (>90%)=82.29%
Redispenses (N/A)=70%



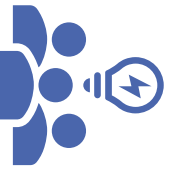
Purple= Daily Census
Blue= Daily Total Dispenes
Green= Previous 5 Day Average



APPLYING DATA ANALYTICS



IN CONCLUSION



IWS implementation is critical to sterile compounding safety



Project Kickoff & Planning

- Design workflows and system configuration to meet regulatory standards



Implementation

- Phasing in image capture can help reduce bottlenecking
- Strong communication channels are essential for prompt resolution of challenges



Ongoing Quality Improvement

- Routine review of metrics can help optimize workloads and minimize waste

TEST QUESTIONS

1. ISMP recommends the syringe pull-back method as a reliable method for checking accuracy of a sterile compound
 - A. True
 - B. False
2. Which of the following are key elements of IV Workflow Software implementation?
 - A. Workflow Design
 - B. Compounding Log Development
 - C. Staff training plan & competency assessment
 - D. All of the above
3. Data analytics can help track productivity and identify opportunities for waste reduction in a sustainable manner
 - A. True
 - B. False

TEST QUESTIONS

1. ISMP recommends the syringe pull-back method as a reliable method for checking accuracy of a sterile compound
 - A. True
 - B. False- it is NOT reliable!**
2. Which of the following are key elements of IV Workflow Software implementation?
 - A. Workflow Design
 - B. Compounding Log Development
 - C. Staff training plan & competency assessment
 - D. All of the above
3. Data analytics can help track productivity and identify opportunities for waste reduction in a sustainable manner
 - A. True
 - B. False**

TEST QUESTIONS

1. ISMP recommends the syringe pull-back method as a reliable method for checking accuracy of a sterile compound
 - A. True
 - B. False- it is NOT reliable!**
2. Which of the following are key elements of IV Workflow Software implementation?
 - A. Workflow Design
 - B. Compounding Log Development
 - C. Staff training plan & competency assessment
 - D. All of the above**
3. Data analytics can help track productivity and identify opportunities for waste reduction in a sustainable manner
 - A. True
 - B. False**

TEST QUESTIONS

1. ISMP recommends the syringe pull-back method as a reliable method for checking accuracy of a sterile compound
 - A. True
 - B. False- it is NOT reliable!**
2. Which of the following are key elements of IV Workflow Software implementation?
 - A. Workflow Design
 - B. Compounding Log Development
 - C. Staff training plan & competency assessment
 - D. All of the above**
3. Data analytics can help track productivity and identify opportunities for waste reduction in a sustainable manner
 - A. True**
 - B. False

REFERENCE LIST

1. Eckel et al. Multicenter study to evaluate the benefits of technology-assisted workflow on i.v. room efficiency, costs, and safety, *American Journal of Health-System Pharmacy*, 2019.
2. ISMP. Maximize benefits of IV workflow management systems by addressing workarounds and errors. Acute Care ISMP Safety Alert! Acute Care Edition, 2017; 22:1-4.
3. ISMP. ISMP guidelines for safe preparation of compounded sterile preparations. 2013 [original publication], 2016 [revised].
4. Haston-Leary M and Eckel S. The Selection Process for IV Workflow Technology. *Pharmacy Purchasing & Products Magazine*. January 2018.
5. ISMP. 2019-2020 targeted medication safety best practices for hospitals. 2020.
6. California Code of Regulations. Title 16 Section 1735.2(e). Compounding Limitations and Requirements.
7. California Code of Regulations. Title 16 Section 1735.3. Recordkeeping for Compounded Drugs.



**PHARMACY
VISION
20/20**

CSHP SEMINAR 20 • OCTOBER 21-25
Disneyland[®]

TRANSFORMATION OF STERILE COMPOUNDING SERVICES

IMPLEMENTATION OF IV WORKFLOW SOFTWARE
& A QUALITY IMPROVEMENT PROGRAM

DONG BI, PHARM.D

IT PHARMACIST SUPERVISOR

ANNIE CABRI, PHARM.D

MEDICATION SAFETY & TECHNOLOGY

DAVID DAKWA, PHARM.D, MBA, BCPS

STERILE COMPOUNDING MANAGER